

Implementing Strategies of Biorefineries in the BioEconomy



The Approach of Life Cycle Sustainability Assessment of Biorefineries

Gerfried Jungmeier, Maria Hingsamer, René van Ree, Ed de Jong, D. Steiner,
I. Kaltenegger



IEA Bioenergy

Task42 Biorefining

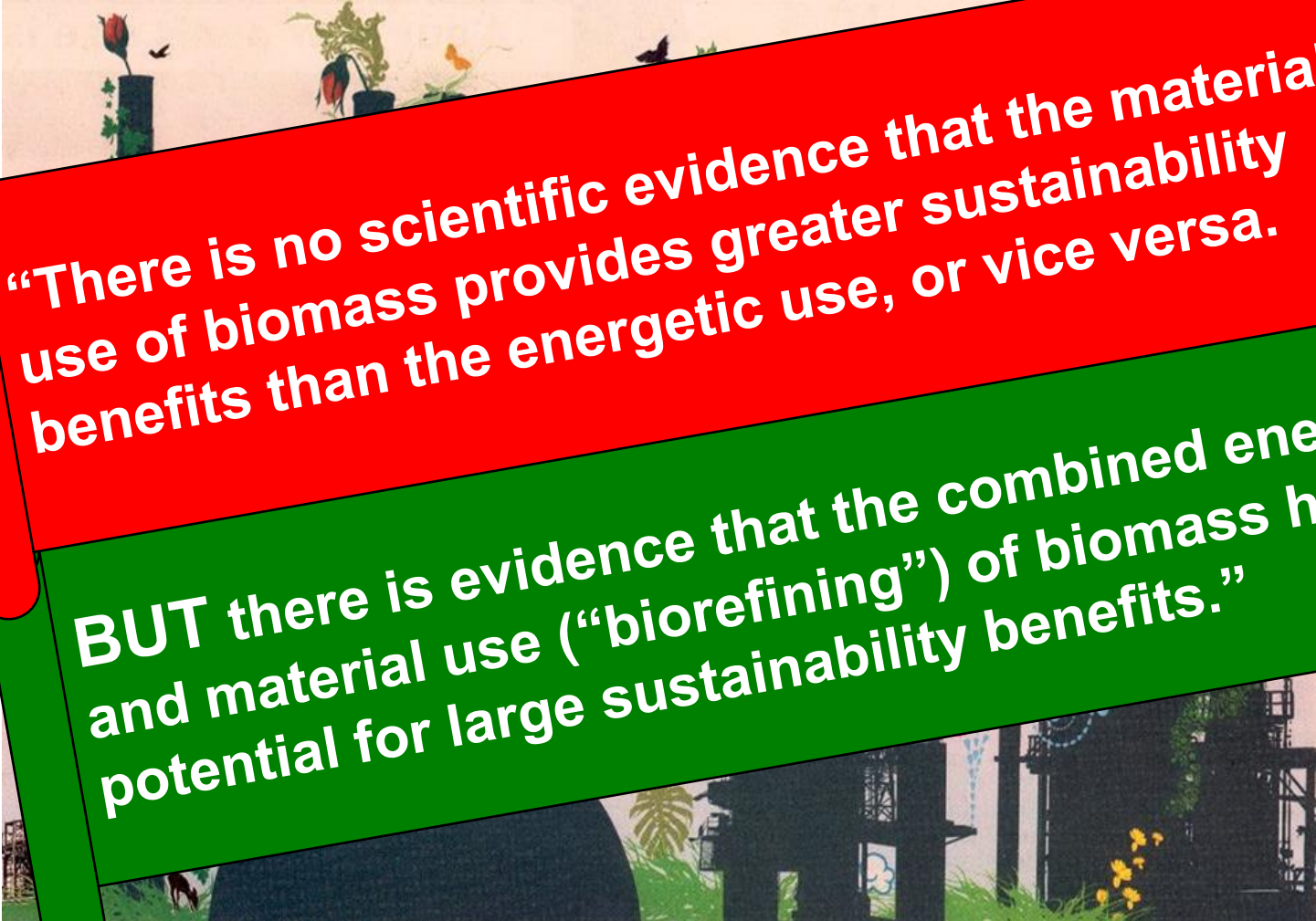
European Biomass Conference
Amsterdam, June 6 – 9, 2016

Most Sustainable Use of Wood?



Trans...
Most sustainable option?





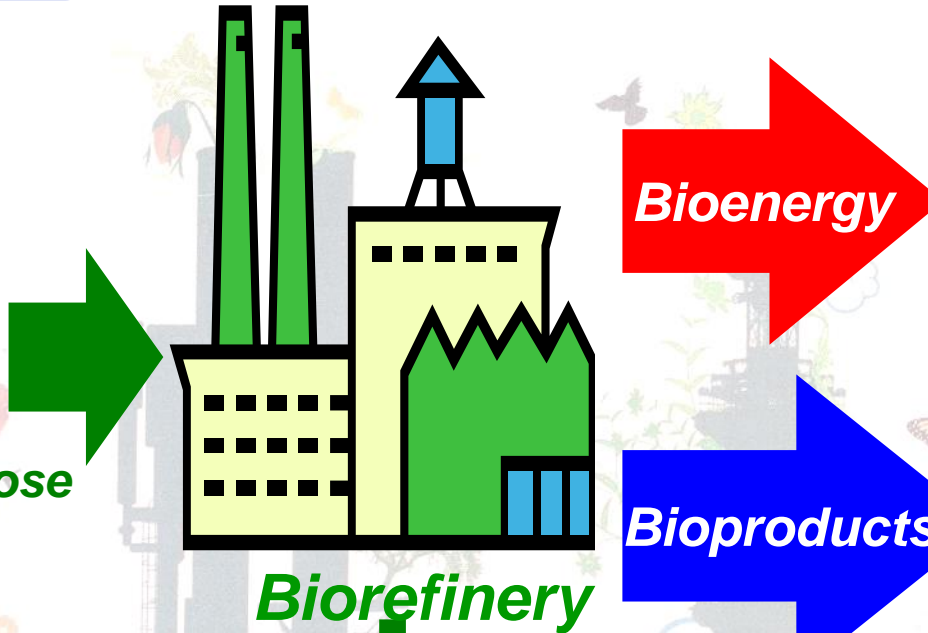
“There is no scientific evidence that the material use of biomass provides greater sustainability benefits than the energetic use, or vice versa.

BUT there is evidence that the combined energetic and material use (“biorefining”) of biomass has the potential for large sustainability benefits.”

This is a Biorefinery

Biomass Resources

- oil
- starch
- sugar
- lignocellulose
-



- *liquid/gaseous transport biofuels*
- *electricity*
- *heat*
- *solid fuels*

Bioproducts

- *bulk chemicals*
- *fine chemicals*
- *animal feed*
- *food*
- *pulp&paper*
- *materials*
- *fertilizer*
- *gases*
-

Based on different conversion processes

- *Bio-chemical*
- *Thermo-chemical*
- *Physical-chemical*
- *Others*

“Biorefinery is the sustainable processing of biomass into a spectrum of marketable products”

Sustainability in the Life Cycle based on Whole Value Chain



The Methods of Sustainability Assessment

Life Cycle Sustainability Assessment (LCSA)

➤ Environment

LCA – Life Cycle Assessment

➤ Economy

LCC – Life Cycle Costing

➤ Society

sLCA – Social Life Cycle Assessment

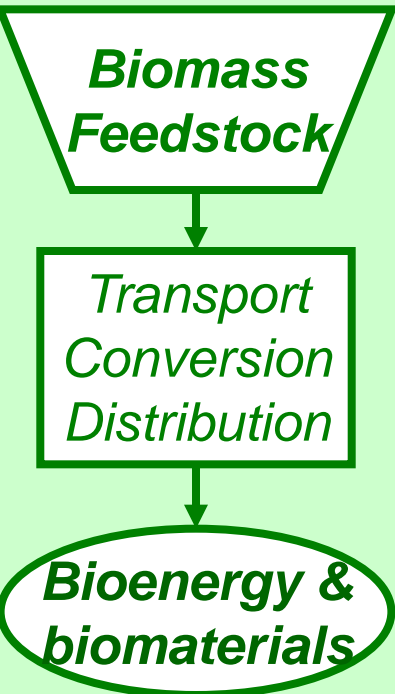
SIA – Social Impact Assessment



Environmental, economic and social assessment of sustainability based on scientific indicators

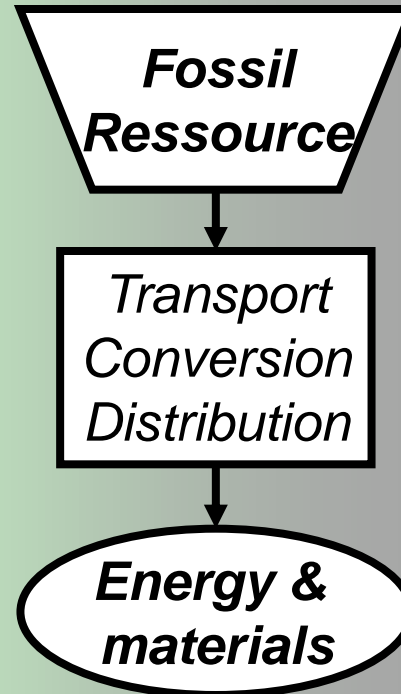
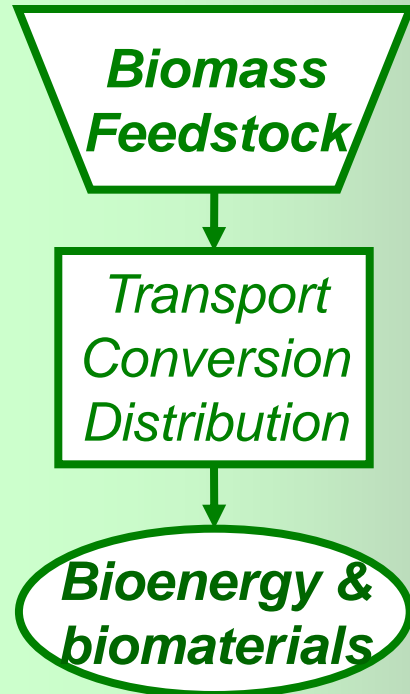
What are the „Conventional Systems“ for Comparison?

Biorefinery System

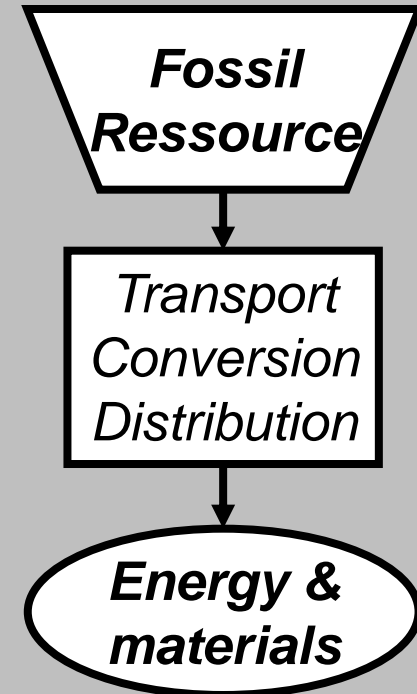


Conventional Systems

Bioenergy and Fossil System



Fossil System



Common Assessment Framework for Biorefineries

7) **Integration of biorefineries** in existing industrial infrastructure

6) **Life Cycle Sustainability Assessment (LCSA)** assessing environmental and social issues

5) Screening of relevant indicators in a Social Life Cycle Assessment (SLCA)

4) Application of Life Cycle Assessment (LCA) to assess the most relevant **environmental aspects**.

3) Calculation of **economic data** using the approach of Life Cycle Costing (LCC).

2) Assessment of technologies and processes using “**Technology Readiness Level (TRL)**” and “**Biorefinery Complexity Index (BCI)**”.

1) **Biorefinery classification scheme** with description most relevant technical characteristics

“Biorefinery Fact Sheet” to provide facts & figures to pave the way to BioEconomy

Initial Selection of Sustainability Indicators in LCSA

Environment

- ✓ GHG emissions (t CO₂-eq/a)
- ✓ Primary energy demand (GJ/a) (biomass, renewable, fossil, others)
- ✓ Area demand (ha/a)

Economy

- ✓ Production costs (€/a)
- ✓ Revenues from products (€/a)

- ✓ Value added (€/a)
- ✓ Employment (persons/a)
- ✓ Trade balance (€/a)

Society

- ✓ Workers
- ✓ Consumers
- ✓ Local community
- ✓ Society
- ✓ Value chain actors (excl. consumers)

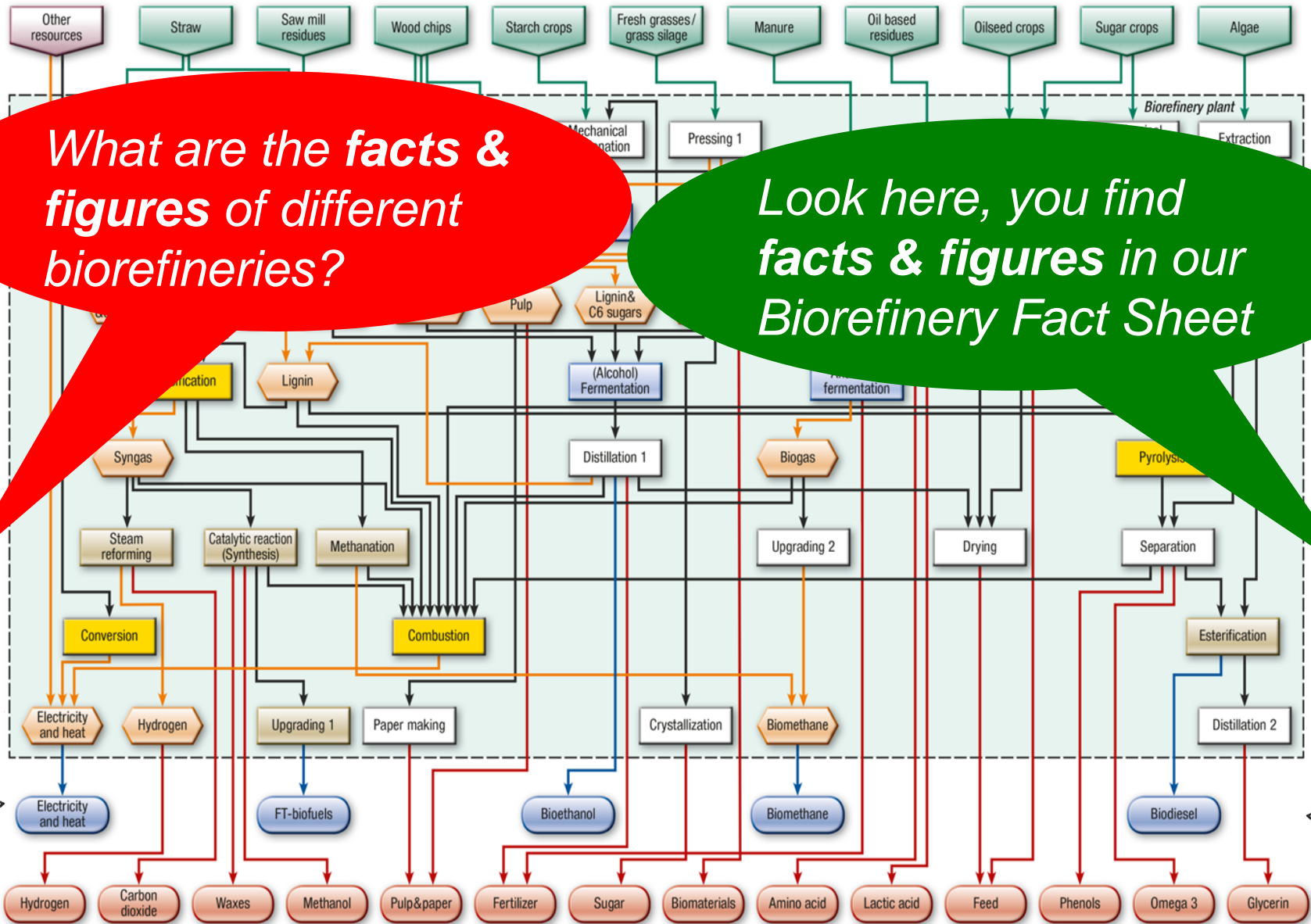


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Biorefineries for the Biobased Industry



What are the facts & figures of different biorefineries?

Look here, you find facts & figures in our Biorefinery Fact Sheet

Overview - Biorefinery Fact Sheet (1.0)

Part A: Biorefinery Plant

Part B: Value Chain

**NEW Version
(2.0)**

- additional page with
- ✓ 4 macro-economic indicators
- ✓ „hot spots“ for 4 social indicators

Annex:

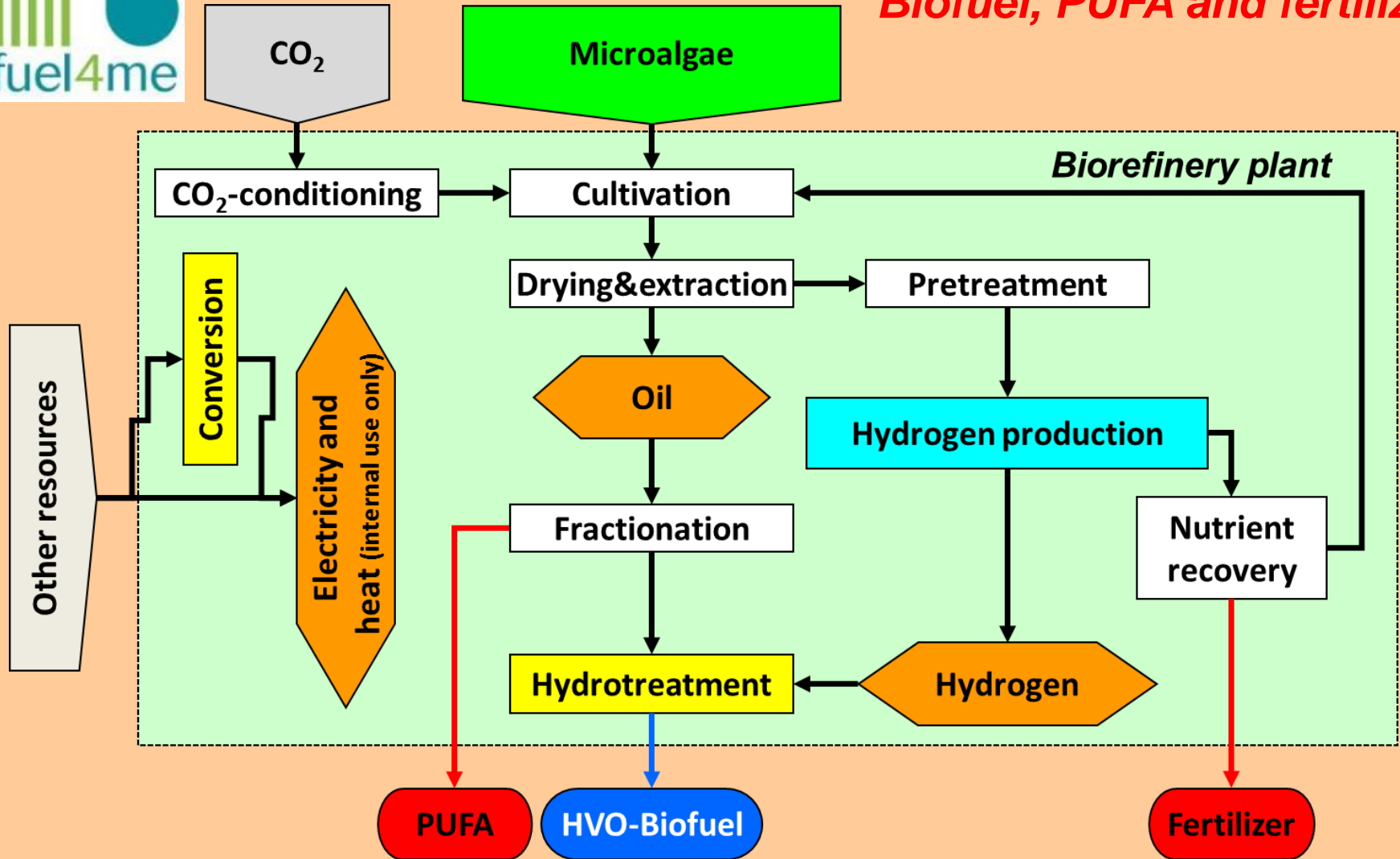
Methodology of sustainability assessment and data with references

made by „Biorefinery Fact Sheet Calculator“ of JOANNEUM RESEARCH

Part A: Biorefinery Plant - Classification Scheme



2-platform (oil, hydrogen) biorefinery using algae for HVO-Biofuel, PUFA and fertilizer



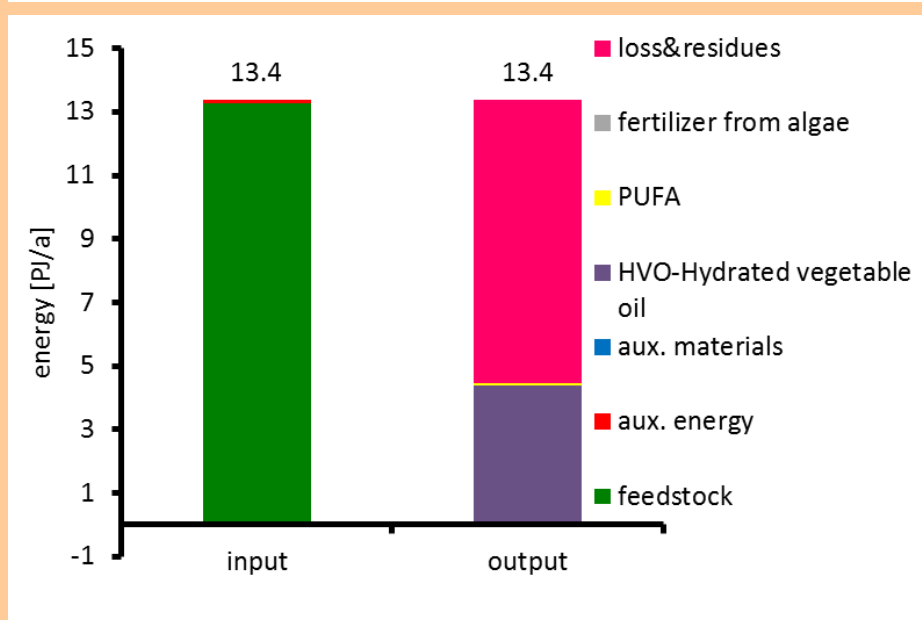
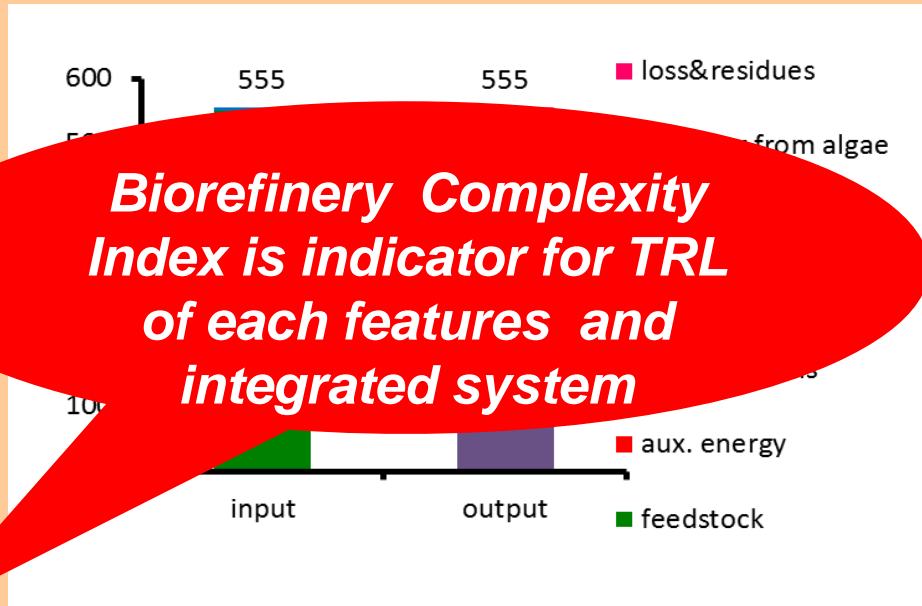
Part A: Biorefinery Plant - Mass & Energy Balance



2-platform (oil, hydrogen) biorefinery using algae for HVO-Biofuel, PUFA and fertilizer

A 2-platform (oil, hydrogen) biorefinery using algae for HVO-biofuel, PUFA and fertilizer

State of technology:	conceptual	<u>Biorefinery Complexity Index</u>	35
Country:	EU 27	<u>(Products/Platform/Feedstock/Processes)</u>	(2/6/6/21)
Main data sources:	FUEL4ME, JOANNEUM RESEARCH		
Products		Auxiliaries (external)	
HVO-Hydrated vegetable oil	100 [kt/a]	electricity	0.04 [PJ/a]
PUFA	2 [kt/a]	heat	0.05 [PJ/a]
fertilizer from algae	50 [kt/a]	nutrient N	4.3 [kt/a]
		nutrient P	0.6 [kt/a]
		nutrient K	0.3 [kt/a]
Feedstock	[kt/a]	water [%]	Costs
algae	550	0%	investment costs
			1,000 [Mio €]
			feedstock costs
			[€/t]
			number of employees
			60 [#]
Efficiencies		mass	energy
	input to products	27%	33%
	input to transportation biofuel	18%	33%

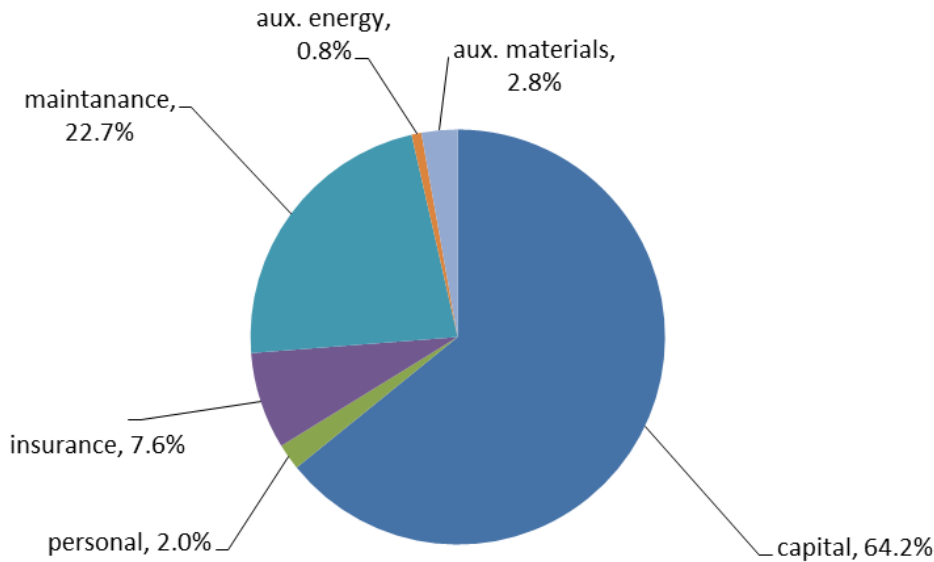


Part A: Biorefinery Plant - Share of Costs & Revenues

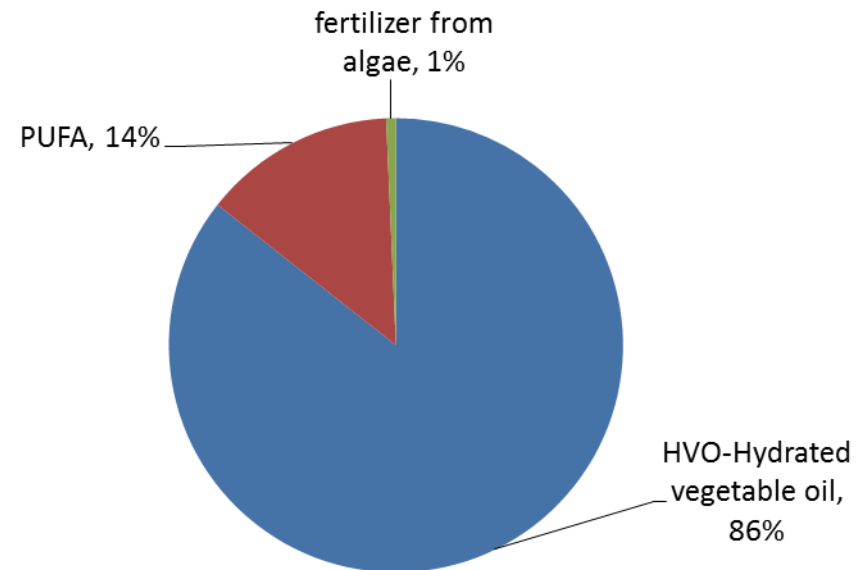


2-platform (oil, hydrogen) biorefinery using algae for HVO-Biofuel, PUFA and fertilizer

Costs



Revenues



Framework:

Algae yield 70 t/(ha*a)
HVO: 100 kt/a

Investment
Revenue:

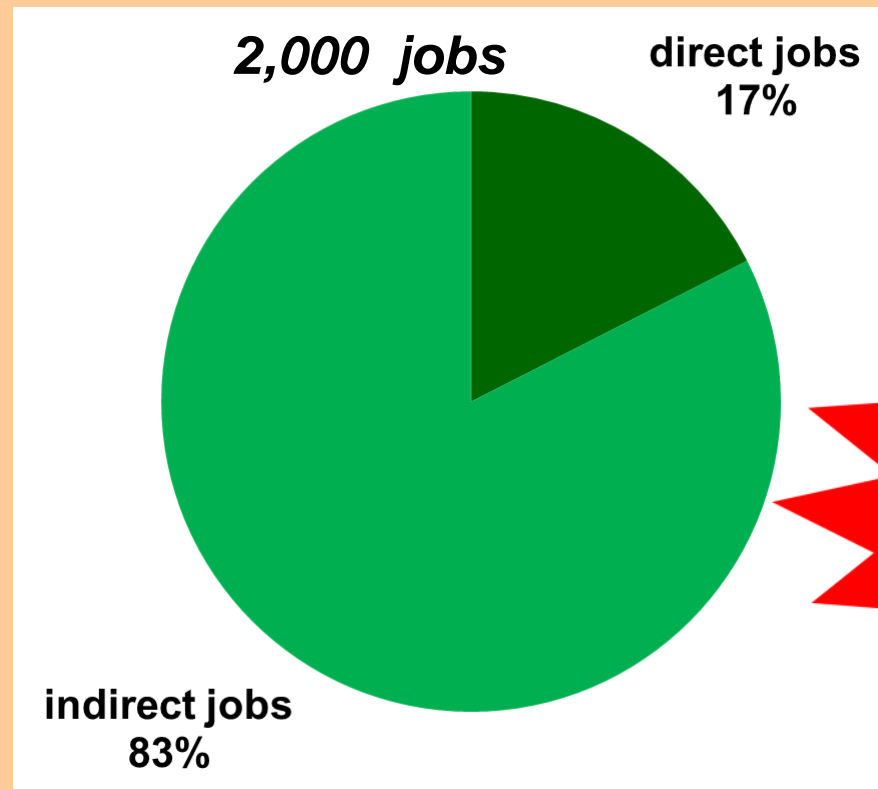
PUFA 10,000 €/t
HVO 1,250 €/t

1,000 Mio €

Part A: Biorefinery Plant – Job Creation (v2.0)



2-platform (oil, hydrogen) biorefinery using algae for HVO-Biofuel, PUFA and fertilizer



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(2.0)**

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Based on socio-economci input/output model

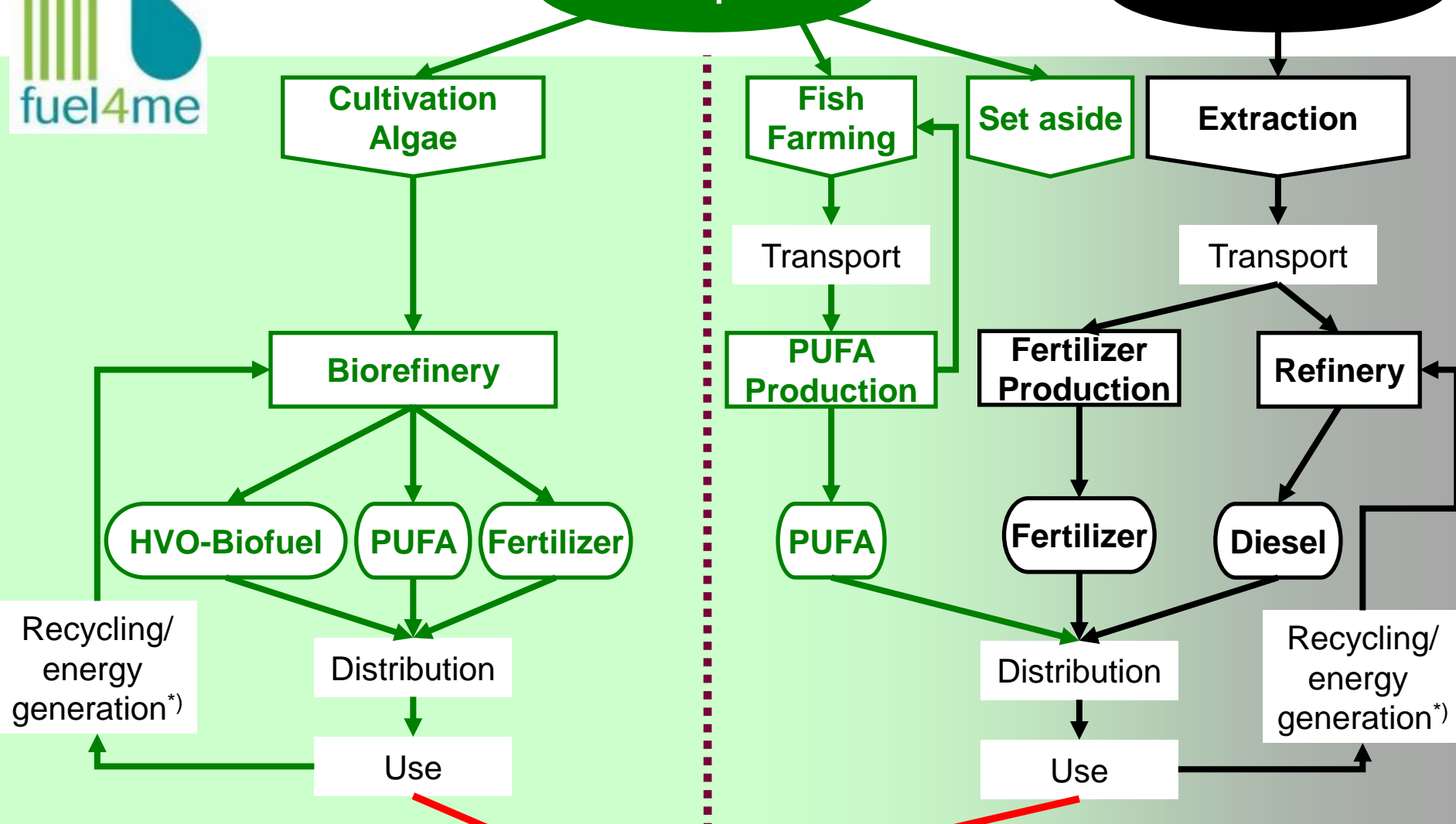
A 2-platform (oil, hydrogen) biorefinery using algae for HVO-biofuel, PUFA and fertilizer

Conventional Reference System



Land for aquaculture

Fossil Resource



Part B: Value Chain Assessment - Overview



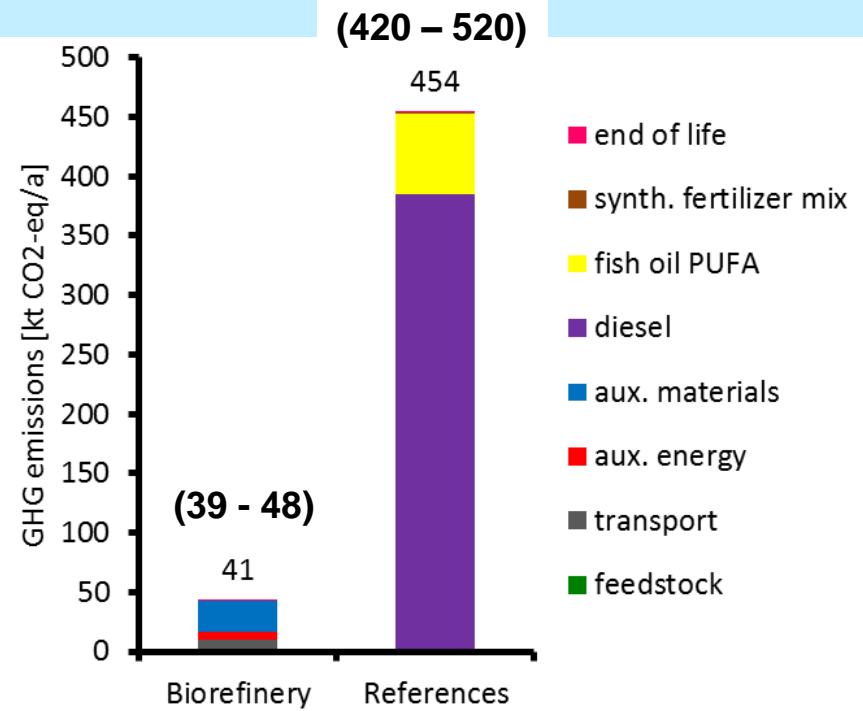
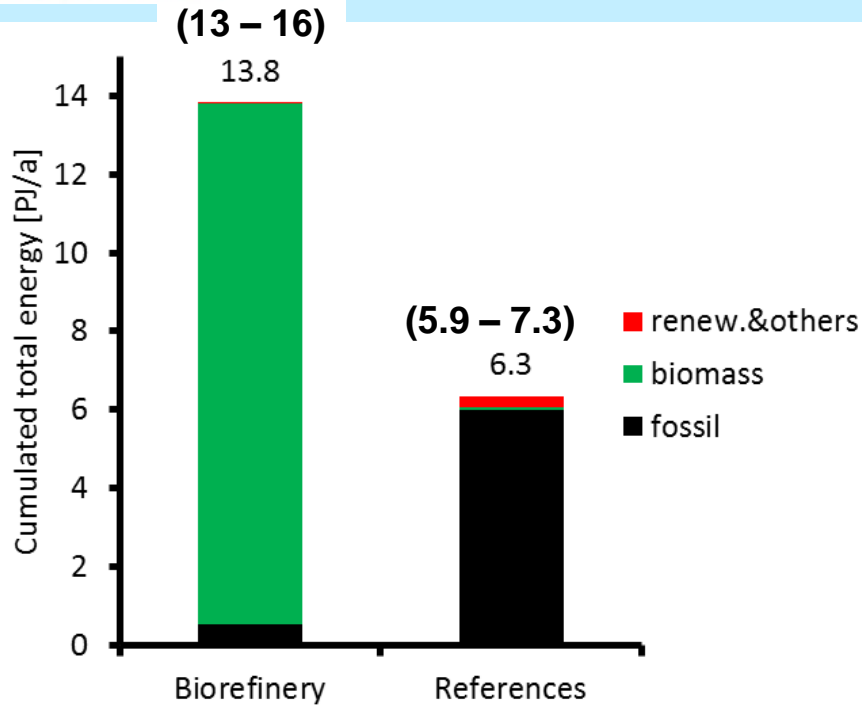
2-platform (oil, hydrogen) biorefinery using algae for HVO-Biofuel, PUFA and fertilizer

Whole value chain			
Greenhouse gas emissions		range	
biorefinery	41 (39 to 48)	[kt CO ₂ -eq/a]	
reference system	454 (420 to 520)	[kt CO ₂ -eq/a]	
saving	-91% (-85% to -95%)	[%]	
Cumulated energy demand			
fossil			
biorefinery	0.5 (0.47 to 0.59)	[Mio t oil eq/a]	
reference system	6.0 (5.6 to 6.9)	[Mio t oil eq/a]	
saving	-91% (-85% to -95%)	[%]	
total			
biorefinery	13.8 (13.3 to 14.3)	[Mio t oil eq/a]	
reference system	6.3 (5.9 to 6.7)	[Mio t oil eq/a]	
change	119% (110% to 128%)	[%]	
Area demand for aquaculture			
feedstock	7,900 (7300 to 9000)	[ha/a]	
Costs			
annual costs	132 (120 to 150)	[Mio €/a]	
specific costs	871 (810 to 1000)	[€/t]	
Revenues			
annual revenues	146 (140 to 170)	[Mio €/a]	
specific revenues	961 (890 to 1100)	[€/t]	

Communication in typical ranges & orders of magnitude!

Part B: Value Chain Assessment – Energy & Emissions

2-platform (oil, hydrogen) biorefinery using algae for HVO- Biofuel, PUFA and fertilizer

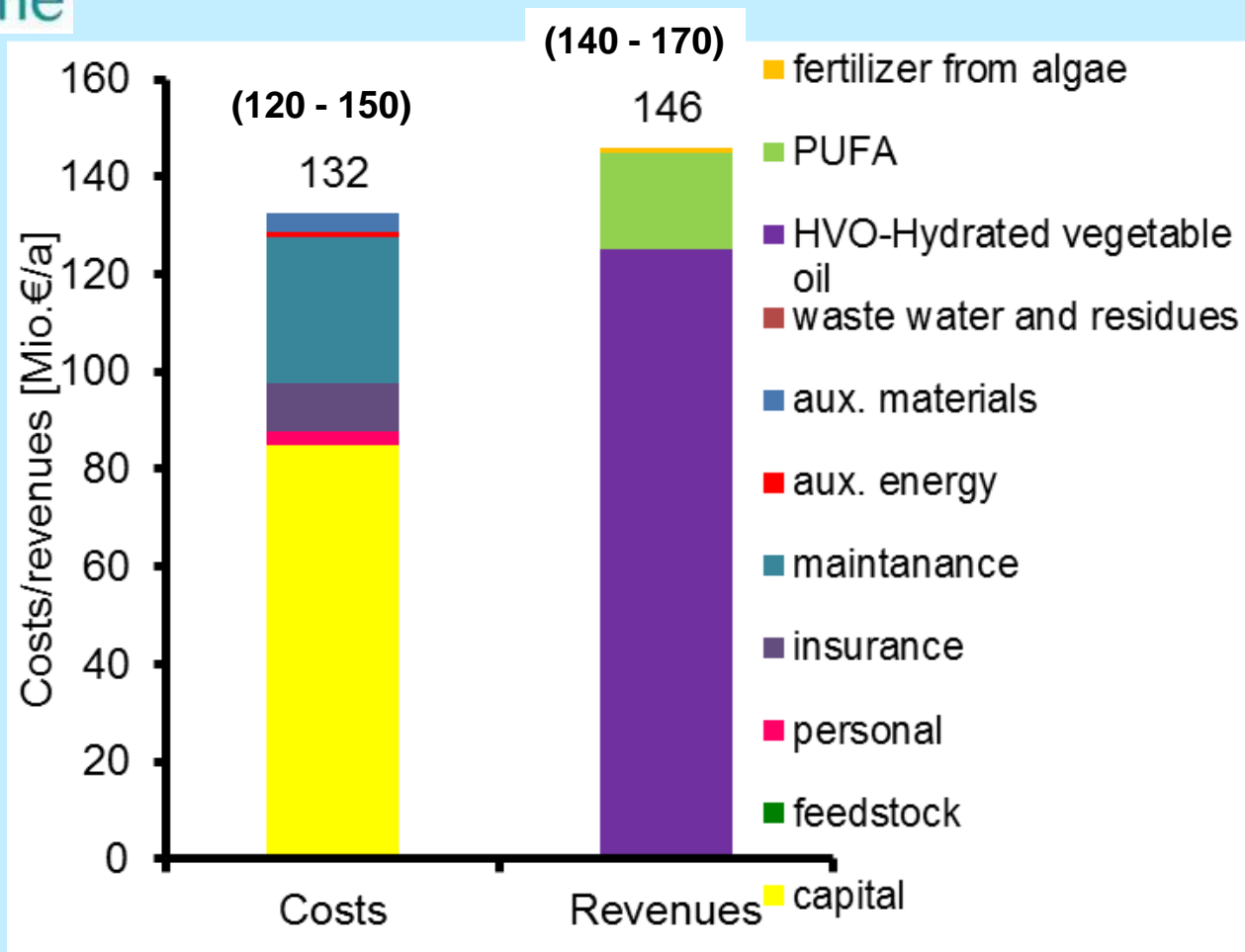


GHG reduction: 85 – 95%
Primary energy total increase: 110 – 136%
Fossil reduction: 85 – 95%

Part B: Value Chain Assessment - Cost & Revenues



2-platform (oil, hydrogen) biorefinery using algae for HVO-Biofuel, PUFA and fertilizer



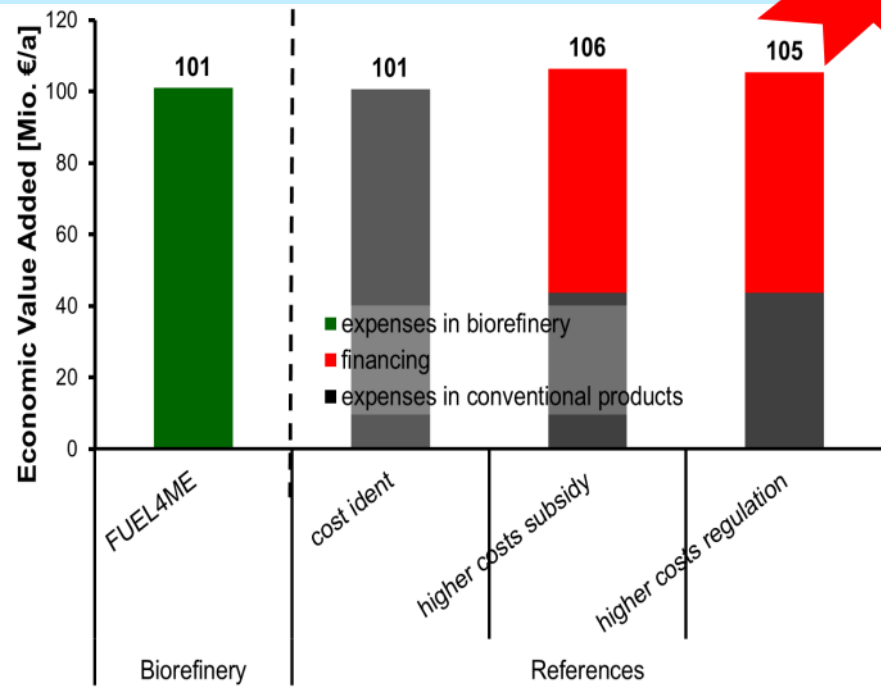
Part B: Value Chain Assessment – Macro-economic Indicators (2.0)



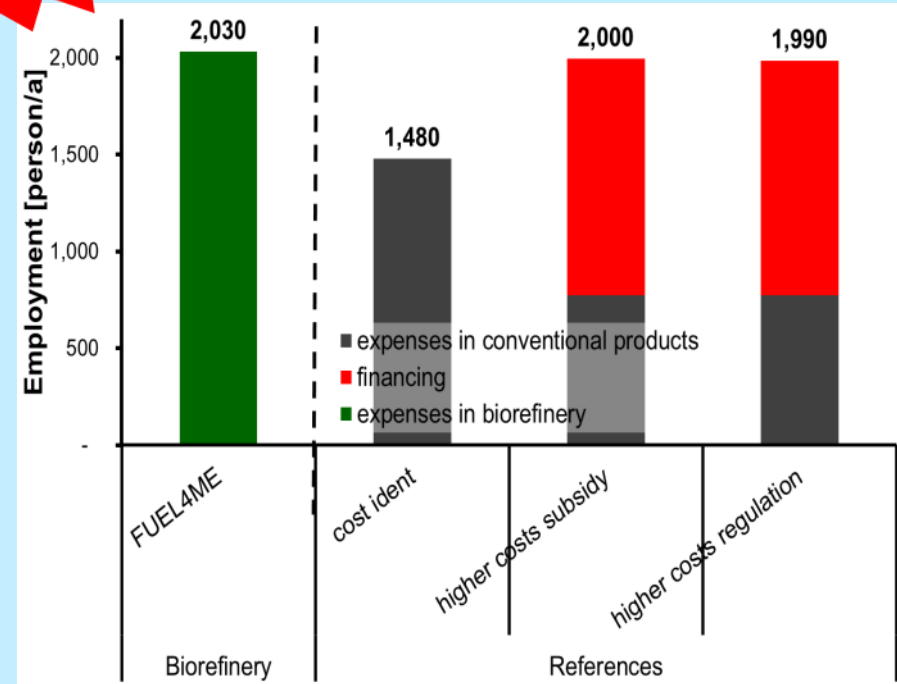
2-platform (oil, hydrogen) biorefinery using algae for HVO-Biofuel, PUFA and fertilizer

NEW Version (2.0)
 additional page with
 ✓ 4 macro-economic indicators
 ✓ 'hot spots' for 4 social indicators

Value added



employment



Based on socio-economci input/output model

Part B: Value Chain Assessment – Social indicators (2.0)



2-platform (oil, hydrogen) biorefinery using algae for HVO-Biofuel, PUFA and fertilizer

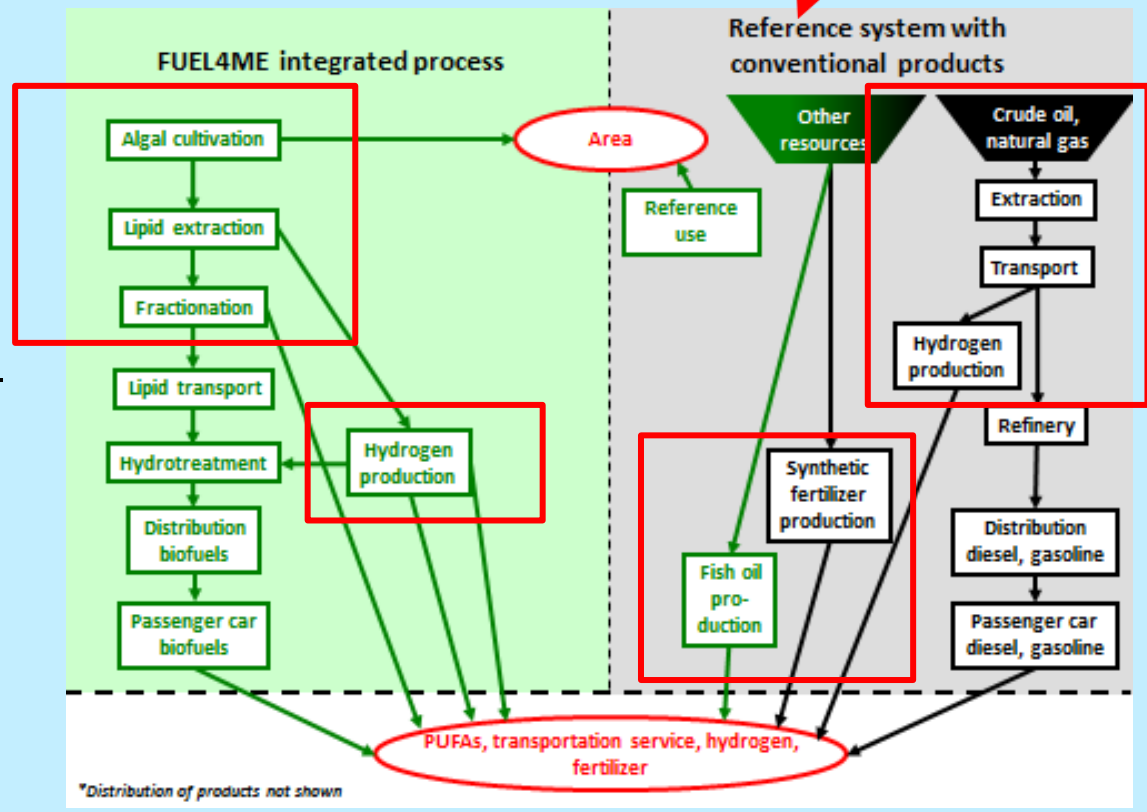


Process steps with relevant social issues:

- Cultivation algae
- Lipid extraction
- Hydrogen production

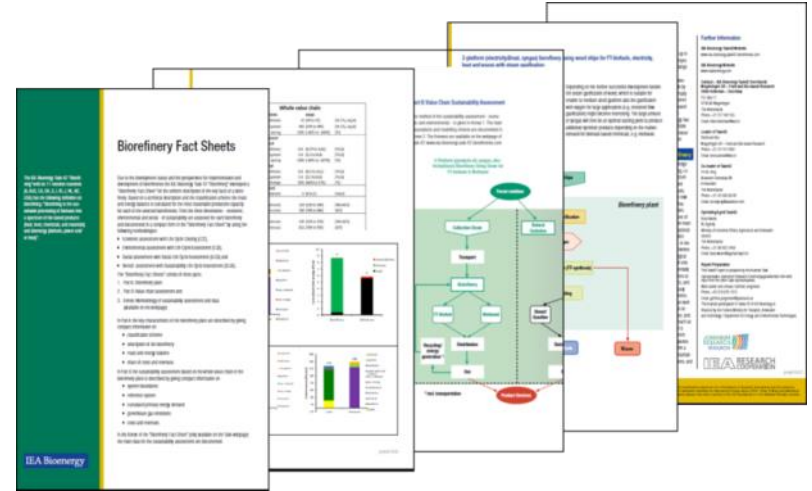
“Hot spots”:

- Differences Europe – Outside Europe
- Area demand is a big issue/criteria



27 Biorefinery Fact Sheets are available

- 15 public online on webpage
 - 2 Austrian Cases
 - Biorefinery Pöls AG (Steiermark)
 - Biorefinery BioCRACK (Schwechat)
 - 5 Glossy Biorefinery Fact Sheets
- 5 non public



- 7 in progress (e.g. biogas, pyrolysis, protein, rubber dandelion, algae)
- New case studies: data collection

IEA Bioenergy Task 42 Biorefining		Data Collection for Biorefinery Fact Sheet				
		Biorefinery 1	Biorefinery 2	Biorefinery 3	Biorefinery 4	Biorefinery 5
INPUT						
Biomass						
Feedstock 1	[name]					
	amount [t/a]					
	water content [%]					
	price [€/t]					
Feedstock 2	[name]					
	amount [t/a]					
	water content [%]					
	price [€/t]					
Feedstock 3	[name]					
	amount [t/a]					
	water content [%]					
	price [€/t]					
Auxiliary energy						
	grid electricity [GWh/a]					
	natural gas [Nm ³ /a]					
	oil [t/a]					
	coal [t/a]					
	other (name) [t/a]					
Auxiliary material						
auxiliary material 1	[name]					
	amount [t/a]					
	water content [%]					
auxiliary material 2	[name]					
	amount [t/a]					
	water content [%]					
auxiliary material 3	[name]					
	amount [t/a]					
	water content [%]					
auxiliary material 4	[name]					
	amount [t/a]					
	water content [%]					
auxiliary material 5	[name]					
	amount [t/a]					
	water content [%]					

The Assessment Framework

Assisting **stakeholders** in finding a position on biorefining in a biobased economy

Biorefinery Fact Sheet gives facts&figures on biorefinery plant in whole value chain assessment

10 sustainability indicators (broadly agreed) for comparison to reference system

Life Cycle based Sustainability Assessment with LCSA - environment (LCA), economy (LCC), society (sLCA/SIA)

Biorefinery Complexity Index (BCI) as indicator for the overall complexity and development status of a biorefinery

Technology: Description and assessment of **Technology Readiness Level (TRL)** for involved process technologies&features

Classification of biorefineries via 4 features: platforms, products, feedstocks, processes

www.iea-bioenergy.task42-biorefineries.com



www.fuel4me.eu

Your Contacts

Dr. Gerfried Jungmeier
*Future Energy Systems and
Lifestyle*

JOANNEUM RESEARCH
Forschungsgesellschaft mbH
**LIFE – Centre for Climate, Energy
and Society**

Elisabethstraße 18, 8010 Graz
+43 316 876-1313
gerfried.jungmeier@joanneum.at

www.joanneum.at/life

