

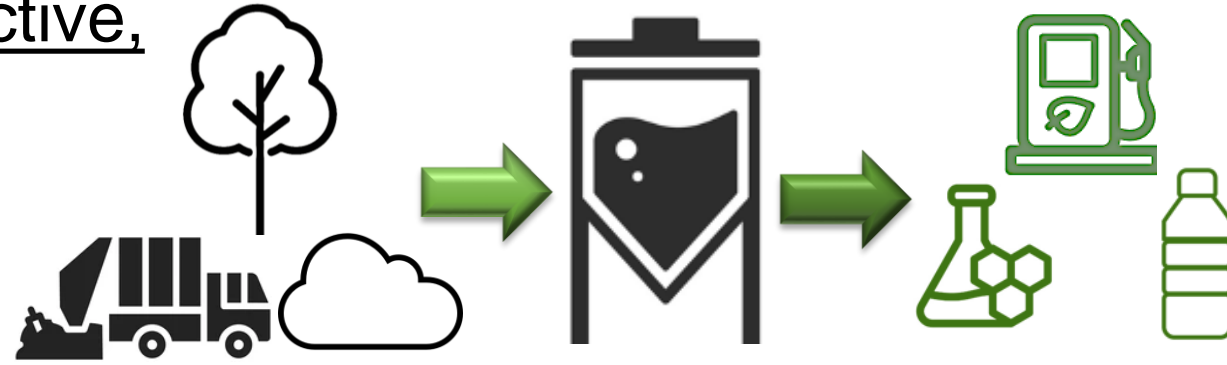


Feedstock Pretreatment and Biological Conversion Platform

Mike Guarnieri, Ph.D.
IEA Task 42 | Platform Overview
November 8, 2023

Pretreatment & Biological Conversion Platform Portfolio Snapshot

Mission: Develop and integrate cost-effective, scalable deconstruction and bio-based conversion technologies to decarbonize transportation, agricultural, and industrial sectors.



Core Capabilities

- Feedstock characterization and deconstruction
- Bio/electro/chemical conversion and separations technologies
- Techno-economic analyses and resource assessment
- Computational modeling and virtual engineering



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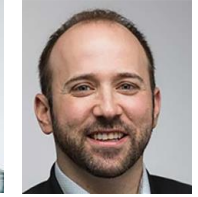
Mike Himmel



Chris Johnson



Jeff Linger



KC Neyerlin



Mike Resch



Violeta Sanchez



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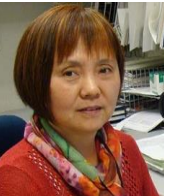
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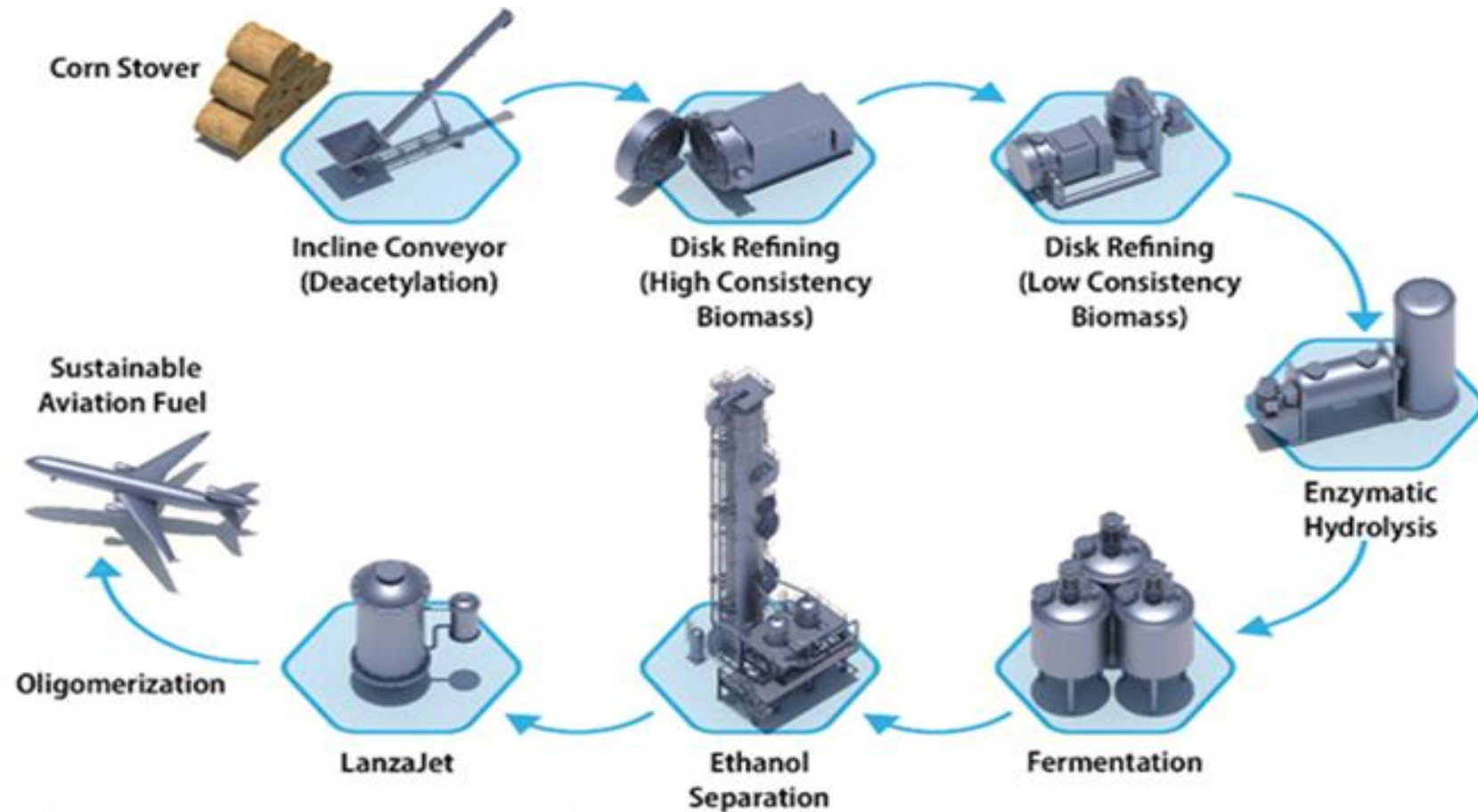


Min Zhang

Project SAFFiRE: Gen2 EtOH-to-SAF

Target Technology: Reliable, low-GHG production of Sustainable Aviation Fuel (SAF) from corn stover in a fully integrated, Gen2 10 tpd pilot plant.

- TEA/LCA establishes a viable path to CI15 and \$2.75/gallon SAF.
- Based on corn stover resources in the U.S., in 2040 SAFFiRE technology will produce 7.5 Bgal SAF/yr from ~180 commercial plants.

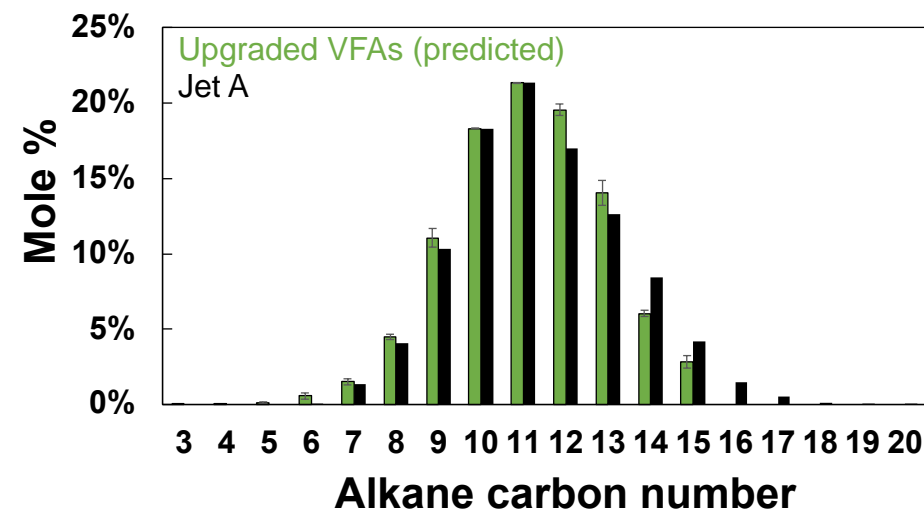
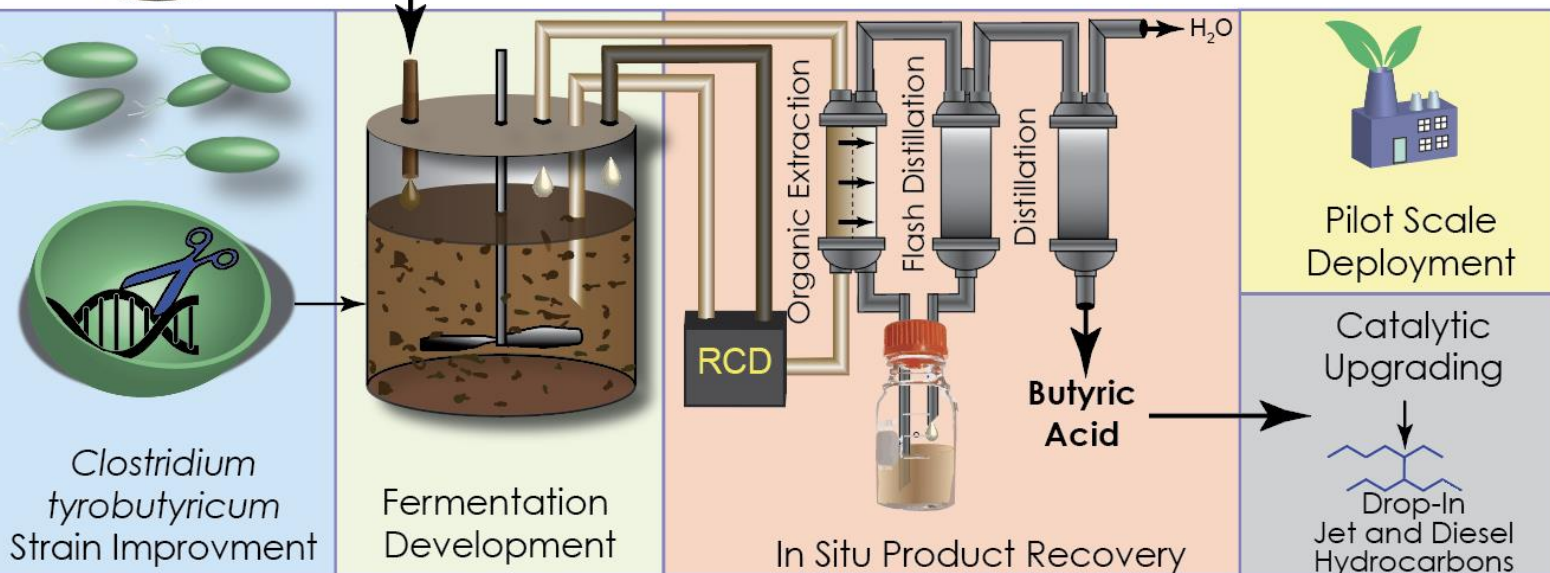
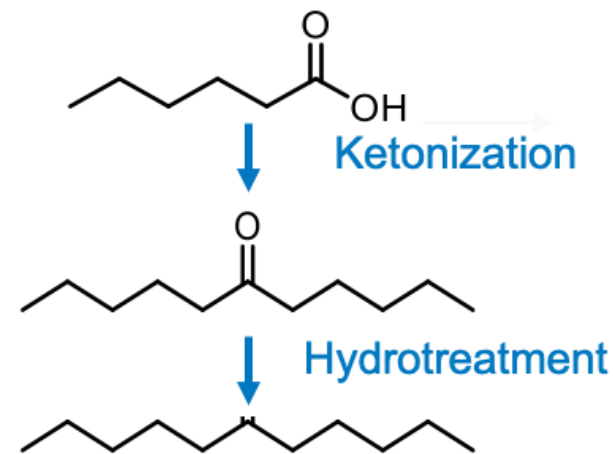
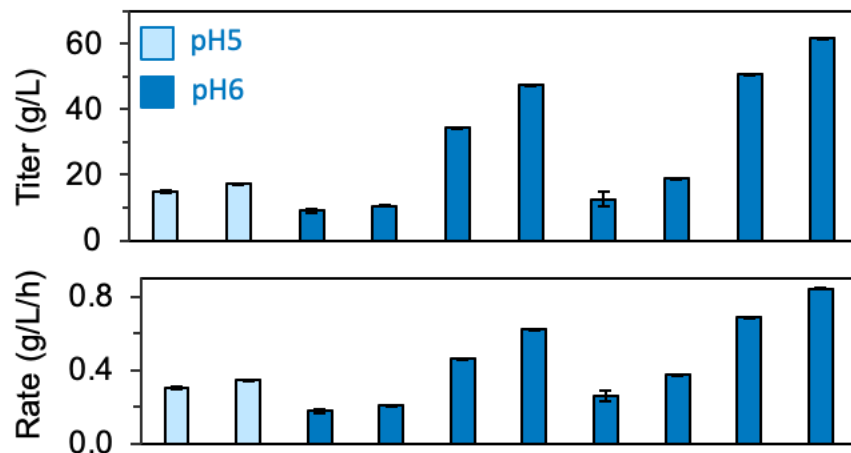


Beyond Ethanol: Organic Acids-to-SAF

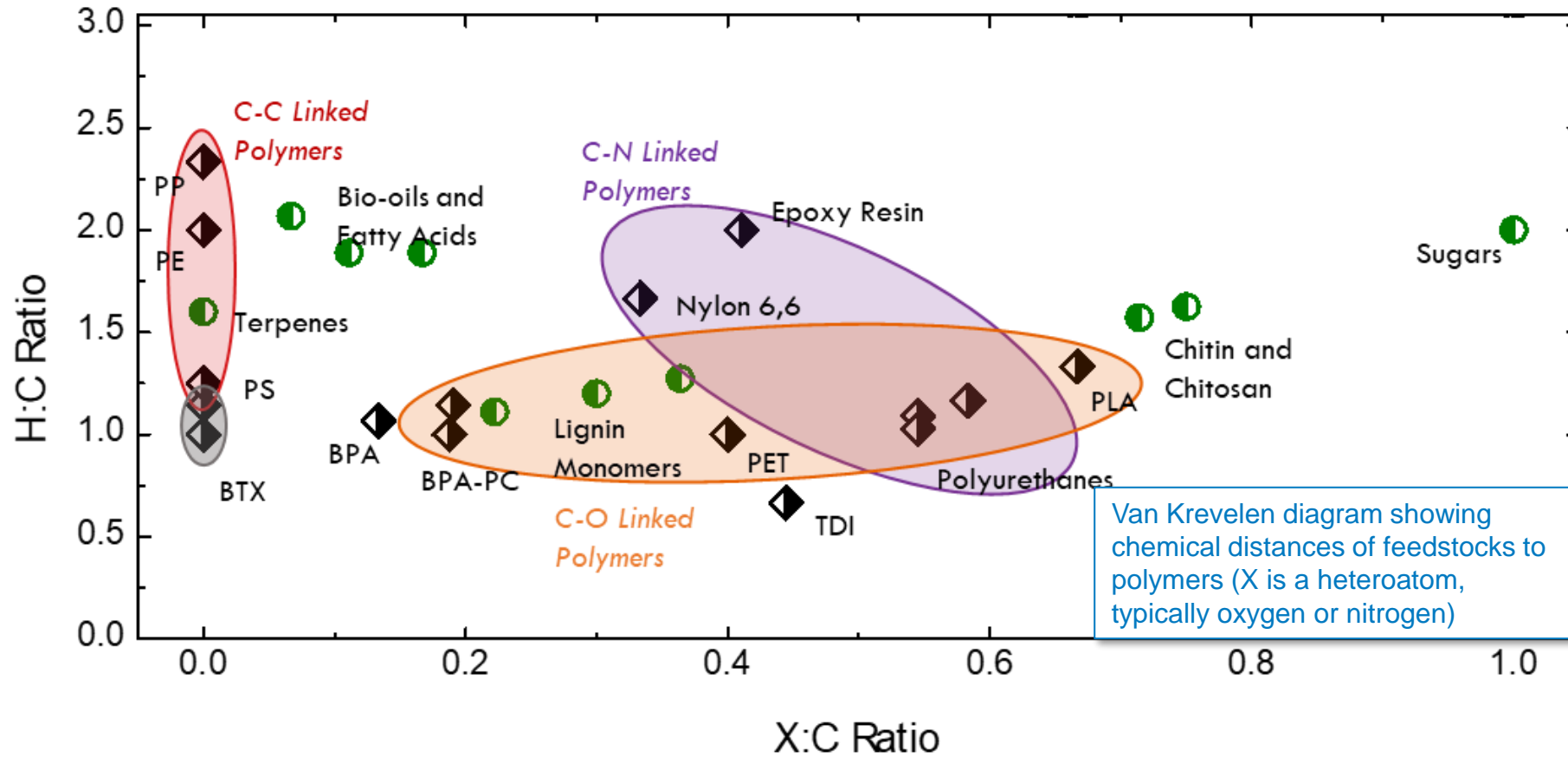
Lignocellulosic Biomass



Hydrolysate Sugars

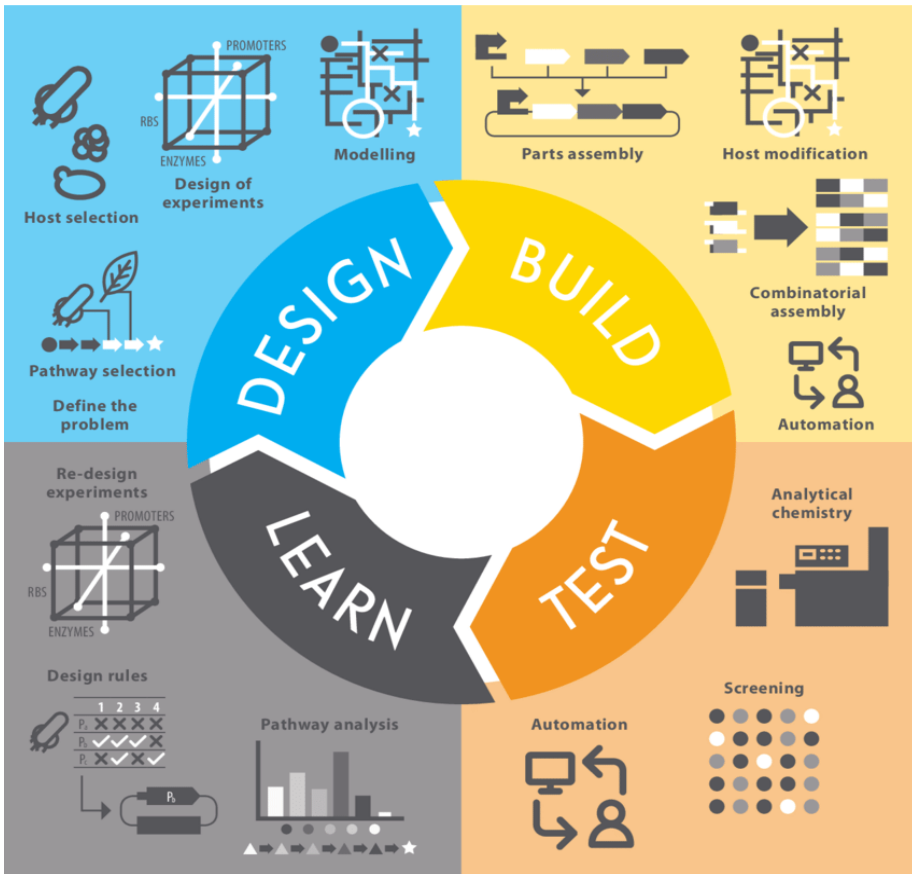


Performance Advantaged Bioproducts from Biomass



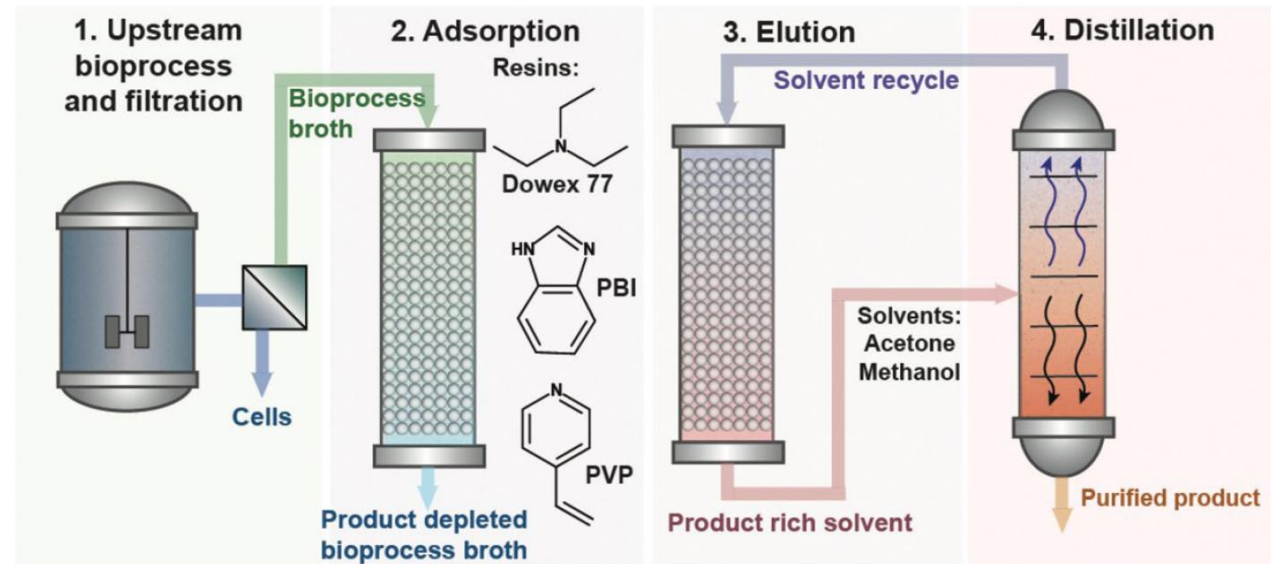
- The heteroatom functionality of biomass makes it ideal for PABPs, including polymers
- Ultimate goal – set of analysis, computation, and experimental tools to narrow PABP design space

Agile BioFoundry Reduces Time to Bioprocess Scale-up



- The Agile BioFoundry is a consortium of 7 national laboratories dedicated to accelerating biomanufacturing and decarbonizing the economy.
- Collaborates with industry and academia to rapidly innovate the development of bio-based products.
- Unites the unique capabilities of the national laboratories through a **Design-Build-Test-Learn** platform.

SepCon: Enabling Cost-Effective Separations Solutions



- The Bioprocessing Separations Consortium aims to develop separations technologies that are cost-effective, high-performing, and scalable through coordinated research at the National Laboratories.
- The Consortium's portfolio includes the development of new capabilities that include separation technologies and materials for product recovery and process intensification.

Analytical Development and Support (ADS)

- ADS develops capabilities that support evaluation and monitoring across the biofuels production process.
- The project's laboratory analytical procedures are used worldwide to quantify feedstock and intermediate materials for biofuels production.
 - Procedures for solid samples to measure structural carbohydrates, lignin, extractable materials, protein, and ash
 - Procedures for liquid samples to measure oligomeric and monomeric carbohydrates, lignin, and byproducts



Determination of Structural Carbohydrates and Lignin in Biomass

Laboratory Analytical Procedure (LAP)

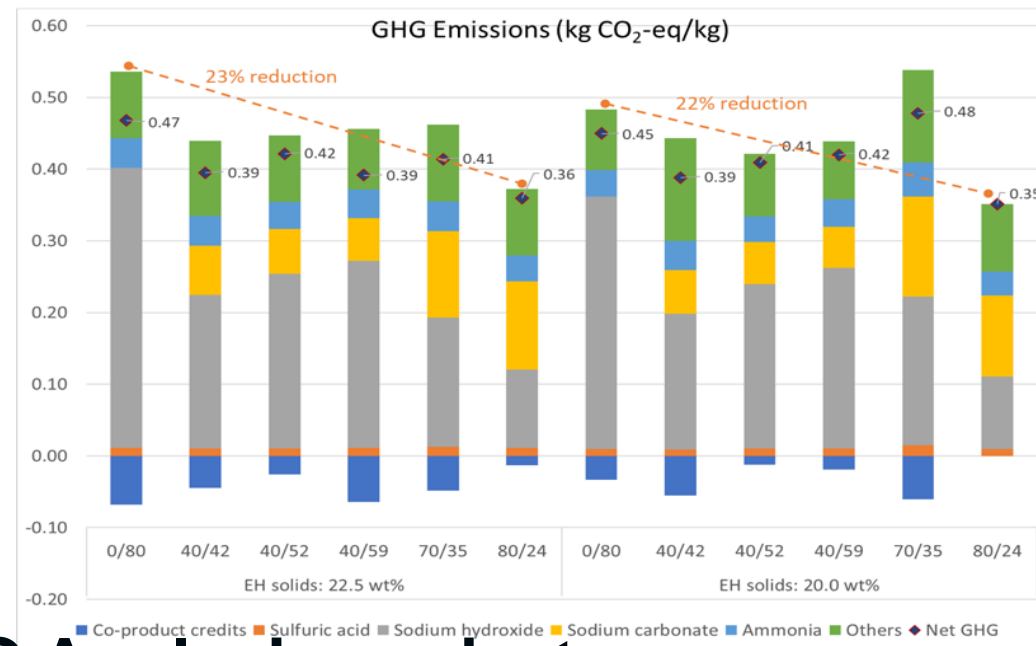
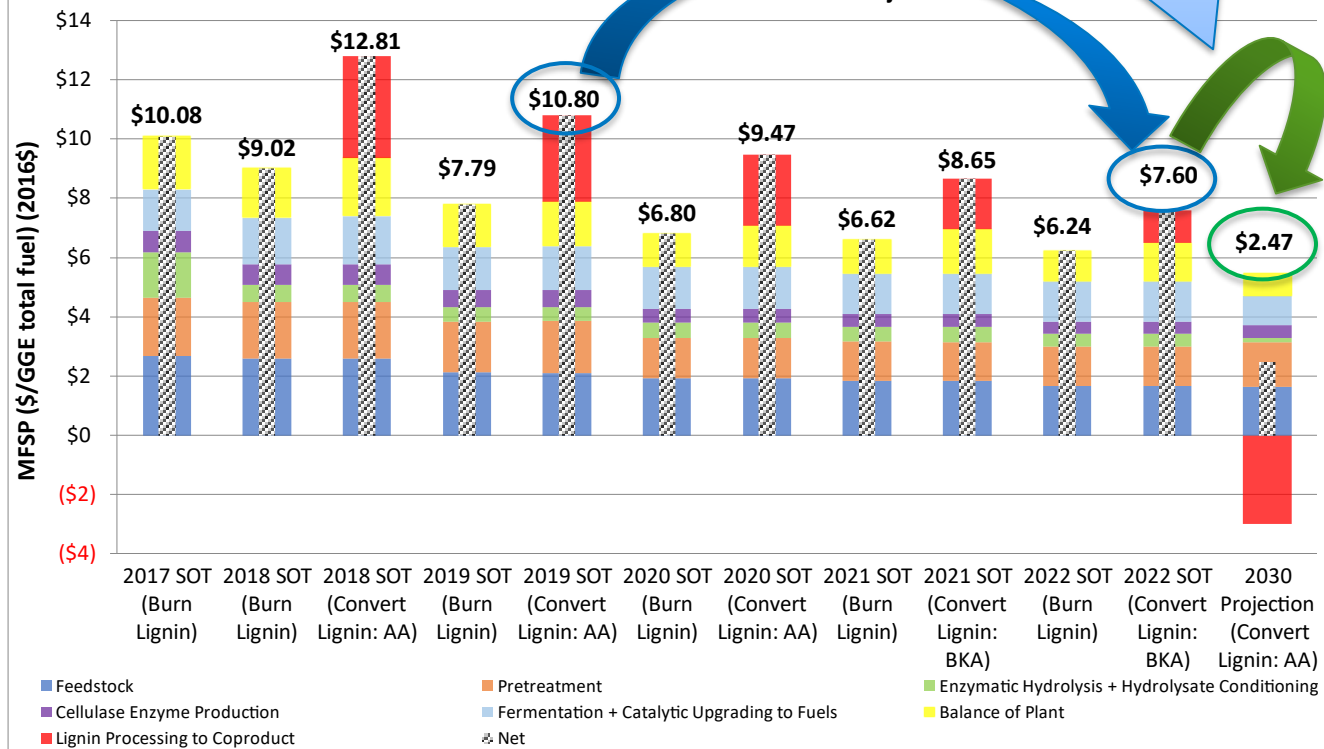
• http://www.nrel.gov/biomass/analytical_procedures.html

BC Platform Analysis: Guiding Priorities Through TEA + LCA

R&D drivers for improved future MFSP:

- Increase sugar yields
- Reduce deacetylation loss
- Improve fermentation rates
- Lower catalysis costs
- Improved lignin valorization performance

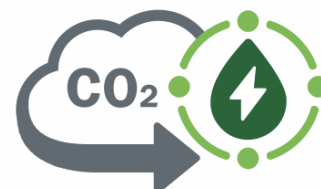
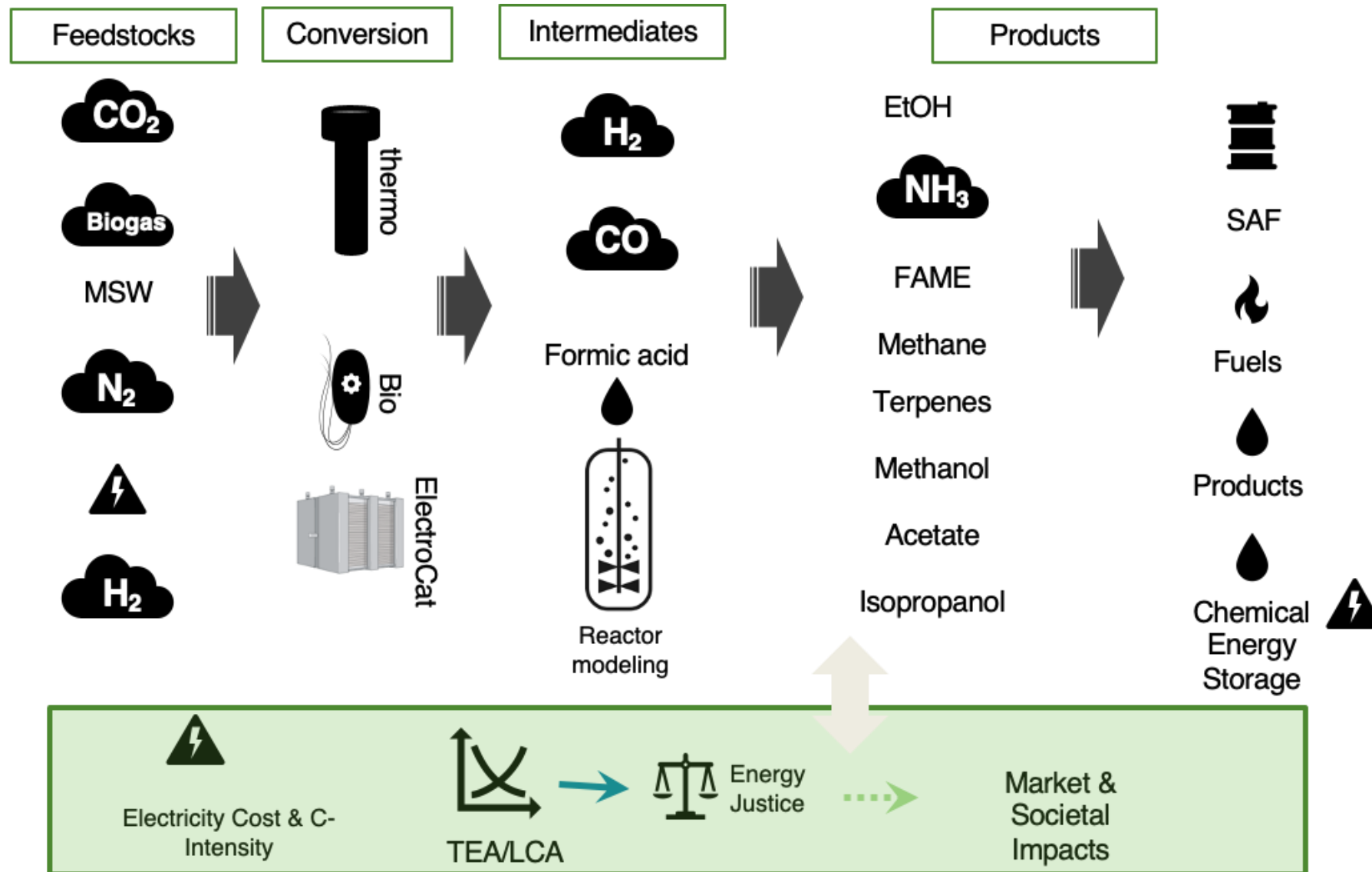
Waterfall Plot: BDO Pathway SOT and Future Projections



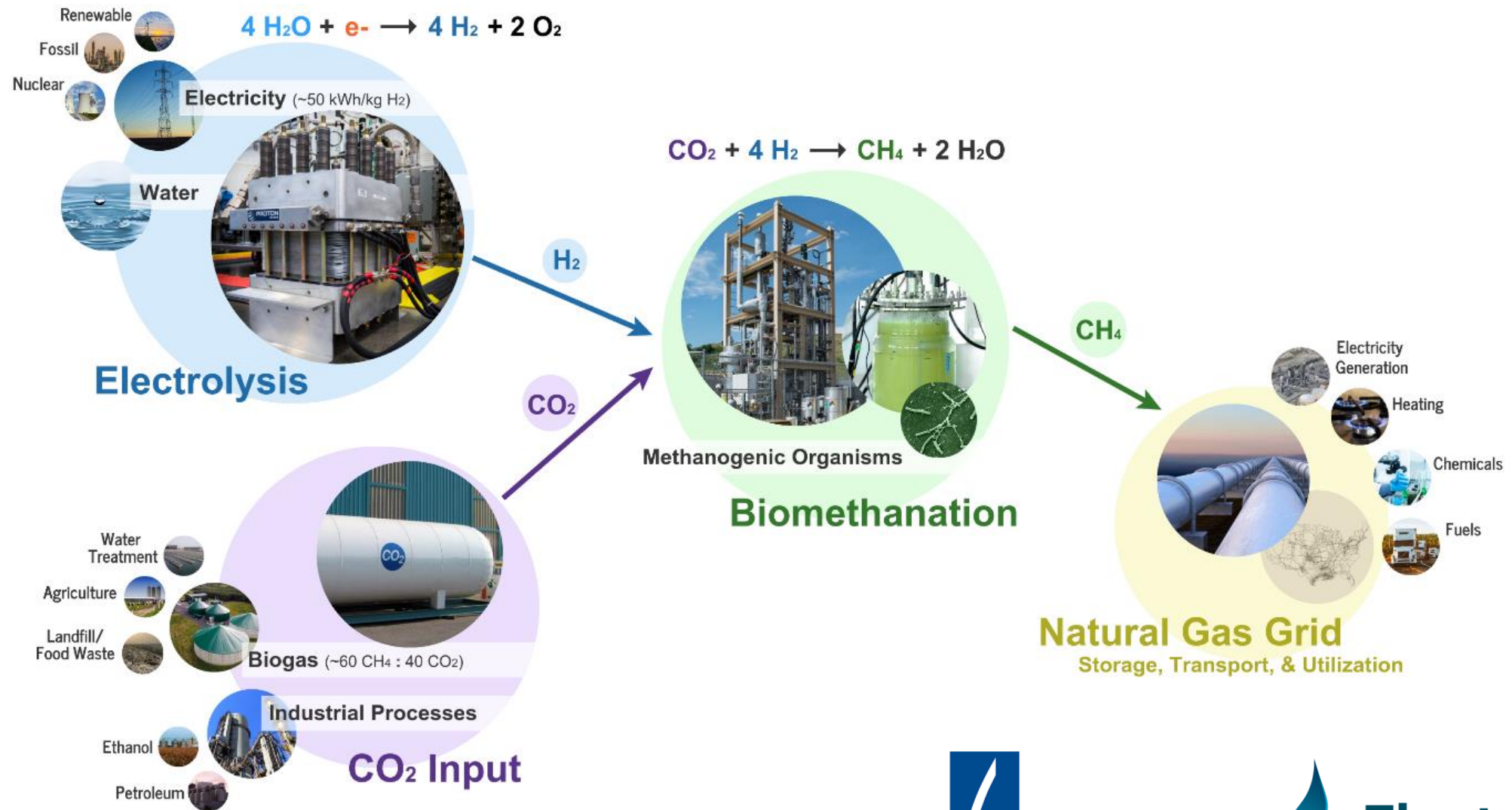
BC Analysis project:

- Guides R&D platform priorities, link to “so-what” impacts on cost (MFSP), LCA (GHG)
- Establishes design case *targets*, track progress via *SOT benchmarks*
- Establishes new design case updates supporting BETO shifts to >70% GHG reduction, maximizing SAF, emphasizing deployment potential

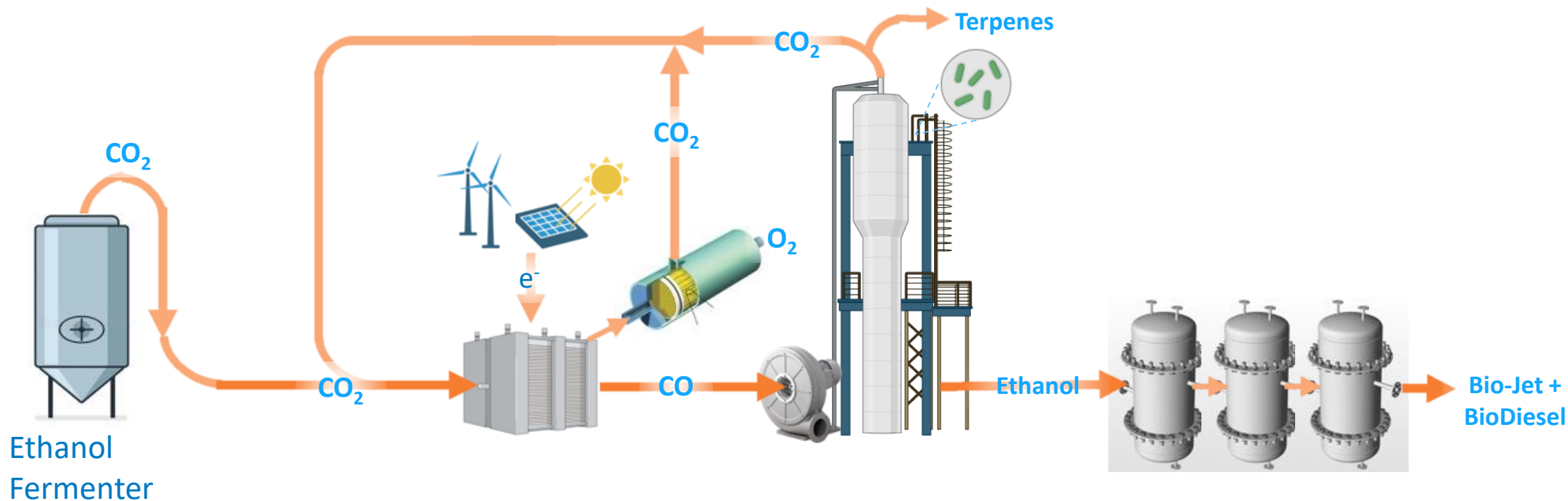
Beyond Terrestrial Biomass: Conversion of Gaseous Feedstocks



Integrated Electro-Bioconversion Enables Biomethanation



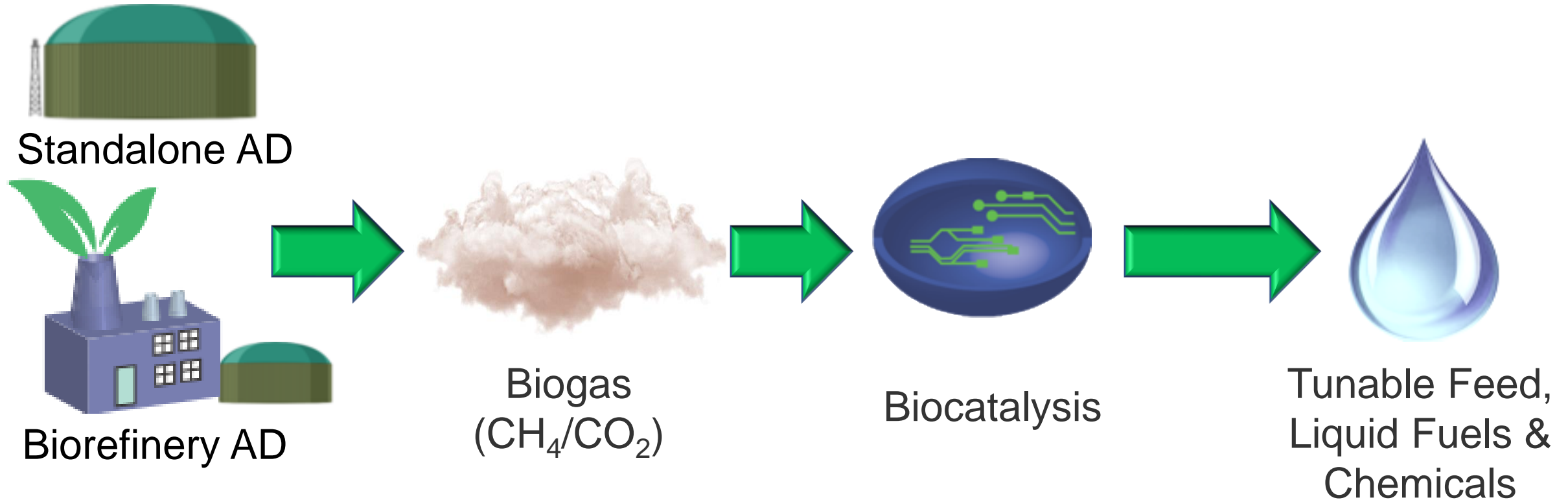
CO₂ to Sustainable Aviation Fuel via Bio-Electro Integration



- Improve electrolyzer robustness to industrial flue gas components, carbon and energy efficiency.
 - Integrate system to demonstrate the process of converting CO₂ into fuels and chemicals
 - Identify two near term industrial sites with low cost electrical and CO₂ feedstocks
- Improve molecular biology tools and terpene co-production
- Evolve strains via ALE and directed strain engineering

Biogas Biocatalysis Enable Gas-to-Liquid Conversion

- Biological gas-to-liquid conversion offers a means to valorize biogas, improve bioprocess sustainability, and reduce risk of waste and biomass processing.



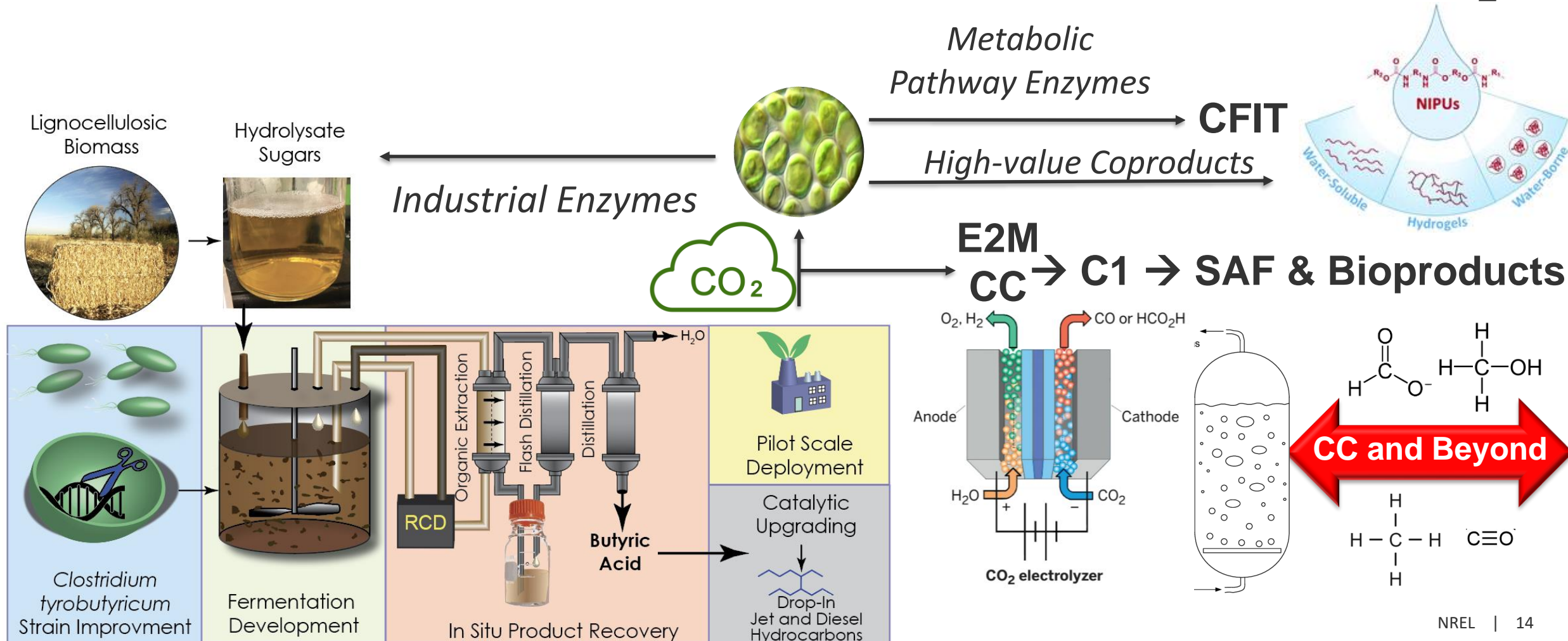
Value: Biogas presents large market and energy value: > 35B GGE (> 4 Quad btu)

SOT: Biogas is primarily flared or used to produce combined heat and power (CHP)

Goal: Develop biocatalysts and gas fermentation tech to enable gas-to-liquid conversion achieving biogas valorization and improved process economics and sustainability. NREL | 13

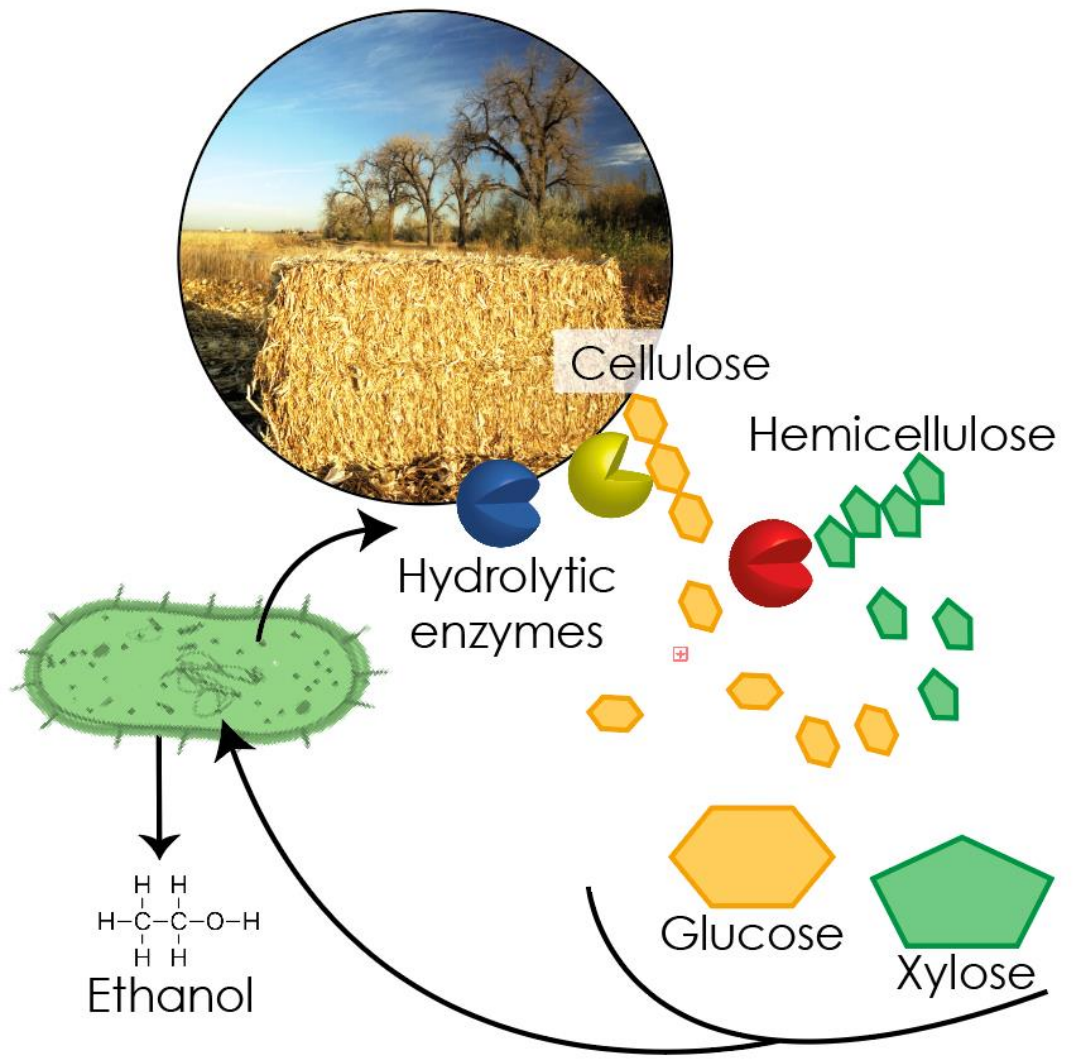
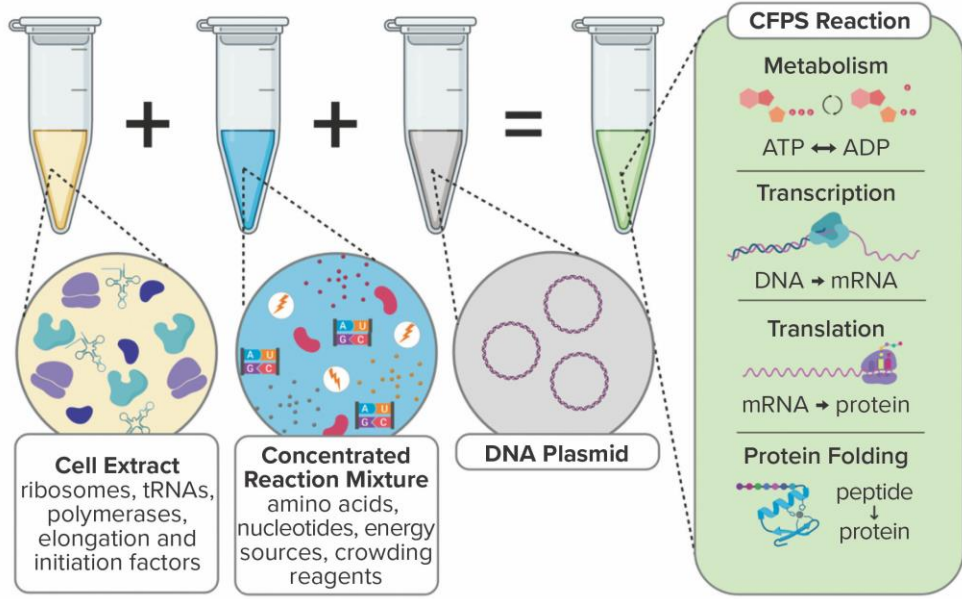
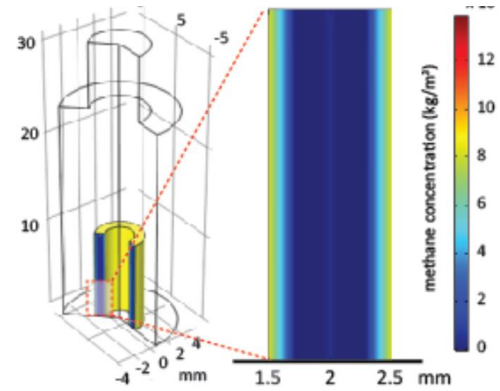
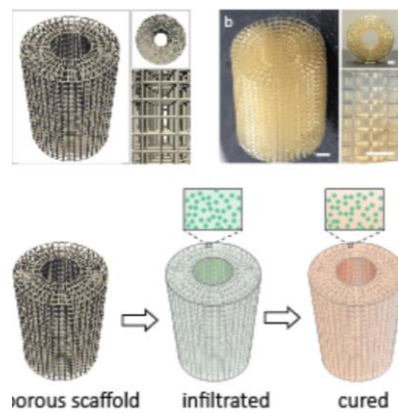
Towards Circular Biorefining...

- NREL is uniquely positioned to develop and deploy *integrative, hybrid technologies to recapture and utilize biogenic CO₂*



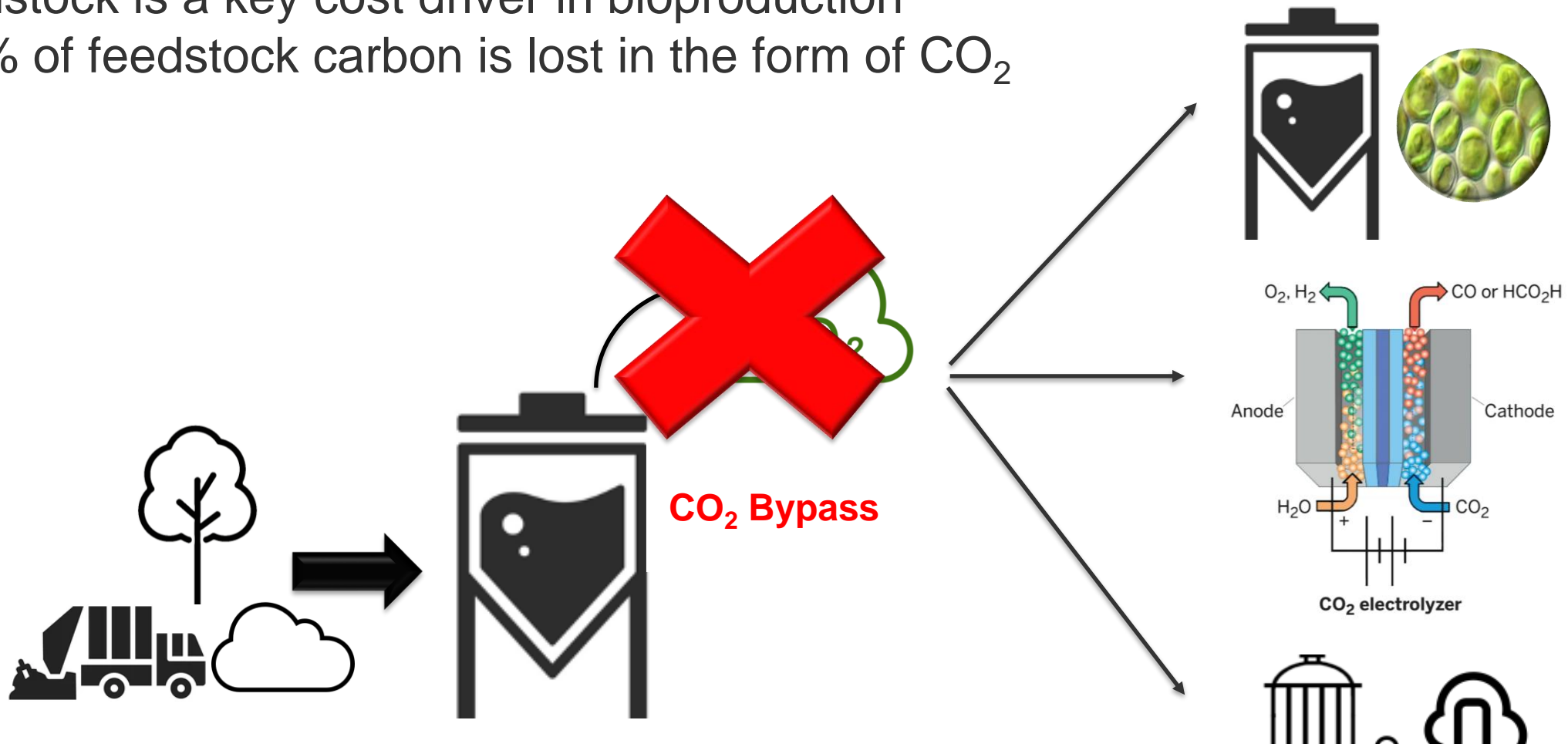
Next-Gen Biocatalysis: CFIT, CBP, and Beyond

Process Intensification Enables Bypass of Conventional Tech & Cost Barriers to Improve TRY



Towards Negative CI Conversion Technologies...

- Feedstock is a key cost driver in bioproduction
- ~30% of feedstock carbon is lost in the form of CO_2



Rewire biocatalysts to avoid CO₂ losses before they happen.

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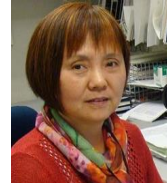
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